

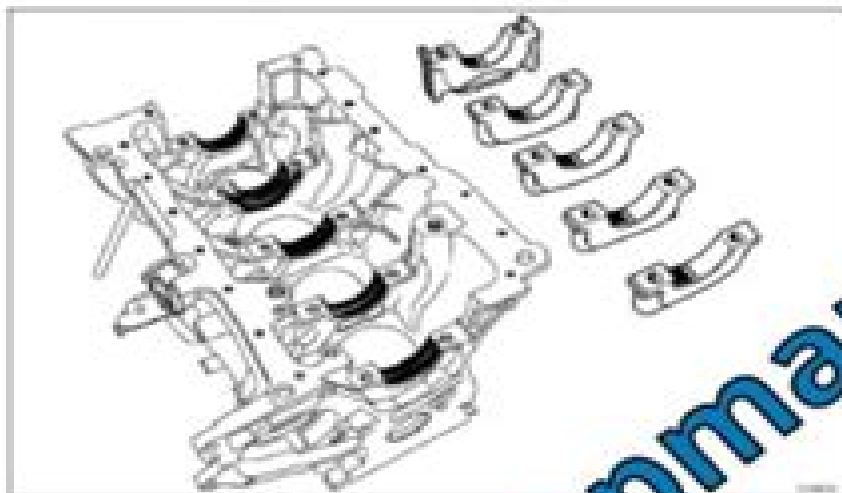
Mahindra Scorpio 2002-2014 Workshop Manual

ENGINE AND PERIPHERALS Specifications

10

Fitting direction

- on the cylinder block, fit grooved bearing shells to all the bearings
- on the bearing caps, fit non-grooved bearing shells to all the bearing caps



Cylinder block

To install Max 1400 on the cylinder block



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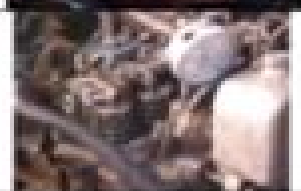
Remove the injector pipes.

Remove the FIP mounting bracket

For Gear Drive



Remove the first cover in the timing cover.



(To confirm the first cylinder TDC position remove the 1st cylinder injector, insert the MST and the dial gauge. Check by the dial if the piston is in TDC)



Loosen & remove the FIP locking nut. And then the 4 mounting nuts on the flange and the bracket at the rear.

Mahindra Scorpio Engine Repair Manual

RJ Shavelson



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