

Glossary of Metalworking Terms

Abrasion - The process of rubbing, grinding, or wearing away by friction.

Abrasion-Resistant Steels - A family of steel products developed for those applications involved in sliding and/or impact abrasion.

Abrasive - A substance capable of grinding away another material.

Accordion Reed Steel - Hardened, tempered, polished and blued or yellow flat steel with dressed edges. Carbon content about 1.00. Material has to possess good flatness, uniform hardness and high elasticity.

Acid Steel - Steel melted in a furnace with an acid bottom and lining and under a slag containing an excess of an acid substance such as silica. Steel produced in a furnace with an acid lining, i.e. consisting of a siliceous refractory and under a siliceous slag. With an acid slag, carbon, silicon and manganese only are removed so that the pig iron must not contain sulfur and phosphorus in percentages exceeding those permissible for the specification being made. Most steel manufactured today is in furnaces with basic linings.

Acid-Brittleness - Brittleness resulting from pickling steel in acid; hydrogen, formed by the interaction between iron and acid, is partially absorbed by the metal, causing acid brittleness.

Acid Dipped - Dry Rolled Finish. Produced by dry cold rolling bichromate dipped alloy with polished rolls resulting in a burnished appearance and retaining the color obtained by dipping (True Metal Color).

Acid-Process - A process of making steel, either Bessemer, open-hearth or electric, in which the furnace is lined with a siliceous refractory and for which low phosphorus pig iron is required as this element is not removed.

Activation - The changing of the passive surface of a metal to a chemically active state. Contrast with passivation.

Age Hardening - Hardening by aging, usually after rapid cooling or cold working. The term as applied to soft, or low carbon steels, relates to a wide variety of commercially important, slow, gradual changes that take place in properties of steels after the final treatment. These changes, which bring about a condition of increased hardness, elastic limit, and tensile strength with a consequent loss in ductility, occur during the period in which the steel is at normal temperatures.

Chao Zhang

Glossary of Metalworking Terms Richard P. Pohanish,2003 Special features you ll find over 4 000 terms a simple A Z approach with extensive cross referencing coverage of CNC and some information on plastics and the text includes professional organizations addresses phone numbers fax numbers web sites and descriptions of many trademark names of alloys and processes along with manufacturer s names and addresses BOOK JACKET A Glossary of Metalworking Terms

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Joseph R. Davis,ASM International,1992-01-01 The 10 000 entries arranged from A to Z are supplemeted by hundreds of figures approximately 700 tables more than 150 that clearly demonstrate the principles concepts behind important manufacturing processes illustrate the important structures or provide representative compositional property data for a wide variety of ferrous nonferrous materials plastics ceramics composites resin metal carbon cermaic matrix adhesives Technical Briefs provide encyclopedic type coverage for some 64 key material groups Each Technical Brief contains a Recommended Reading list to guide the user to additional information Published by ASM International tm Materials Park OH 44073

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in writings on abstracting indexing classification and thesaurus construction as well as terms for the most common types of documents and their parts Standard Terminology for Curriculum and Instruction in Local and State School Systems John Fay Putnam, W. Dale Chismore, 1970 Corrosion Joseph R. Davis, 2000 As the title suggests this is an introductory book covering the basics of corrosion It is intended primarily for professionals who are not corrosion experts but may also be useful as a quick reference for corrosion engineers Included in the 12 chapters are discussions of the physical principles and characteristics of corrosion help in recognizing and preventing corrosion and techniques for diagnosing corrosion failures

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Table of Contents Glossary Of Metalworking Terms Glossary Of Metalworking Terms

- 1. Understanding the eBook Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - The Rise of Digital Reading Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - Personalized Recommendations

- Glossary Of Metalworking Terms Glossary Of Metalworking Terms User Reviews and Ratings
- Glossary Of Metalworking Terms Glossary Of Metalworking Terms and Bestseller Lists
- 5. Accessing Glossary Of Metalworking Terms Glossary Of Metalworking Terms Free and Paid eBooks
 - Glossary Of Metalworking Terms Glossary Of Metalworking Terms Public Domain eBooks
 - Glossary Of Metalworking Terms Glossary Of Metalworking Terms eBook Subscription Services
 - Glossary Of Metalworking Terms Glossary Of Metalworking Terms Budget-Friendly Options
- 6. Navigating Glossary Of Metalworking Terms Glossary Of Metalworking Terms eBook Formats
 - ∘ ePub, PDF, MOBI, and More
 - Glossary Of Metalworking Terms Glossary Of Metalworking Terms Compatibility with Devices
 - Glossary Of Metalworking Terms Glossary Of Metalworking Terms Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - Highlighting and Note-Taking Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - Interactive Elements Glossary Of Metalworking Terms Glossary Of Metalworking Terms
- 8. Staying Engaged with Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - Joining Online Reading Communities
 - o Participating in Virtual Book Clubs
 - Following Authors and Publishers Glossary Of Metalworking Terms Glossary Of Metalworking Terms
- 9. Balancing eBooks and Physical Books Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - ∘ Benefits of a Digital Library
 - Creating a Diverse Reading Collection Glossary Of Metalworking Terms Glossary Of Metalworking Terms
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - Setting Reading Goals Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Glossary Of Metalworking Terms Glossary Of Metalworking Terms
 - Fact-Checking eBook Content of Glossary Of Metalworking Terms Glossary Of Metalworking Terms

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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