# Magnetic Particle Inspection (Mpi) Devices

- Magnetic Particle Inspection (MPI) is a vital nondestructive testing method for assessing the structural integrity of industrial materials without causing damage
- The technique is especially useful for detecting surface and near-surface flaws in ferromagnetic materials
- MPI works by applying a magnetic field to the material and using tiny magnetic particles to identify disturbances in the field, revealing flaws
- Despite its many advantages, MPI is limited to ferromagnetic materials and only detects surface and near-surface defects



# **Magnetic Particle Equipment Manual**

**United States Department of the Army** 

Magnetic Particle Equipment Manual:

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