

Magnetic Particle Inspection Report

Nina Yang
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Test Date:	Sat, 12 April 2025
Project:	ExxonMobil Refinery Turnaround - Phase 2
Location:	Baytown, Texas, USA
Specification:	ASTM A106 Grade B - Seamless Carbon Steel Pipe
Acceptance Criteria:	ASME Section V, Article 7; Acceptance per ASME B31.3
Procedure No.:	MPH-EXX-0425-Rv2

SPECIMEN DATA

Material:	ASTM A516 Grade 70 Carbon Steel	Drawing No.:	DWG-2025-MPH-0089
Testing Temperature:	72°F (22°C)	Welding Process:	SMAW (Shielded Metal Arc Welding)
Surface Condition:	As-welded, light grinding performed	Weld Preparation:	Single-V groove, 60° bevel
Requester For Inspection (RFI) No.:	RFI-0425-TX-MPH003	Material Dimensions:	24" OD x 0.625" WT

MPI DATA

Equipment Used:	Magnaflex Y-2 AC Yoke	Contrast Paint:	WCP-2 White Contrast Paint
Serial Number:	Y2-2025-0197	Batch No.:	CP-24125
Calibration:	AC Yoke lift test with 10 lbs ASTM block - Passed	Magnetic (Pounds/Ink):	AC Yoke lift test with 10 lbs ASTM block - Passed
Current:	AC (Alternating Current)	Batch No.:	INK-BLK-0452
Illumination:	UV-A Light - 1200 μW/cm² at 15 inches	Inspection methods:	Wet
Sensitivity:			

RESULT

Identification	Joint Number	Welder	Dimensions:	Result
Pipe Spool A21	WU-021	AB1234	24" OD x 0.625" WT	Comply
Pipe Spool A21	WU-022	AB1234	24" OD x 0.625" WT	Comply
Elbow to Spool B9	WU-045	CD5678	16" OD x 0.500" WT	Does Not Comply
Header Section H3	WU-063	EF7890	30" OD x 0.750" WT	Comply
Support Bracket C4	WU-072	GH456	12" OD x 0.375" WT	Comply

REMARKS/ TEST RESTRICTIONS:

MPI WAS CARRIED OUT 100% ON BEVEL SURFACE AREAS AND NO RELEVANT INDICATION WAS FOUND DURING TIME OF INSPECTION.

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Circular United States. Office of Education, 1964 Advances in Production Management Systems. Smart Manufacturing for Industry 4.0 Ilkyeong Moon, Gyu M. Lee, Jinwoo Park, Dimitris Kiritsis, Gregor von Cieminski, 2018-08-24

The two volume set IFIP AICT 535 and 536 constitutes the refereed proceedings of the International IFIP WG 5 7 Conference on Advances in Production Management Systems APMS 2018 held in Seoul South Korea in August 2018 The 129 revised full papers presented were carefully reviewed and selected from 149 submissions They are organized in the following topical sections lean and green manufacturing operations management in engineer to order manufacturing product service systems customer driven innovation and value co creation collaborative networks smart production for mass customization global supply chain management knowledge based production planning and control knowledge based engineering intelligent diagnostics and maintenance solutions for smart manufacturing service engineering based on smart manufacturing capabilities smart city interoperability and cross platform implementation manufacturing performance management in smart factories industry 4 0 digitaltwin industry 4 0 smart factory and industry 4 0 collaborative cyber physical production and human systems

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sin against God Ever since then Satan has ensnared various men across time advancing his agenda to create world wide financial dominion thus controlling the political spiritual and economic systems everywhere with himself taking full lordship over Gods creation This is why I Grace Baumgarten Cannot Be Silenced With this being an election year in the USA and its consequent Changing of the guard being informed about the secret societies or Enlightened Elites is imperative Their ideology True freedom is liberation from God and from moral constraints with no absolute faith To them All truth is relative to the individual or group With back room dealings ruinous bailouts and elimination of basic human values theyve turned the USA over to be dissected corporate style and theyre forcing this fraud on you and me Yet our founding fathers constructed a different concept one of freedom under the authority of Almighty God as the Great Ruler with His creation nations and peoples empowered from on High His Bible and His Commandments are the authoritative Word of God and the basis for law life and true liberty My first book was just the beginning and so much has happened Therefore following a one year sabbatical I started writing one sentence at a time knowing one day this book would be born I Cannot Be Silenced

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