

APPLICABLE FOR SEALED BATTERY: to ensure that the battery is in good condition. Check for the tightness of its terminals. The specific gravity of the electrolyte should be uniform in all the cells. If the battery is found to be discharged it should be independently recharge or substituted before proceeding in further checks.

4. BRUSH GEAR

Check brushes once in 1000 hrs. Remove the brush and spring assemblies if the overall length of the brushes are worn to or less than 10 mm. If brushes are satisfactory but require cleaning use petrol soaked cloth.

Check the brush spring and brush with the brush spring assemblies fitted in the brush housing. The brushes should move freely in their holders if sluggish rectify.

5. ROTOR SLIP RINGS

The slip ring surface should be clean and smooth. If the slip rings are burnt or uneven and require refinishing the surface may be cleaned with a piece of very fine emery paper.

6. BEARINGS

Check bearing for every 1,000 hrs. and renew if worn.

7. BATTERY

- Check the cable connection and ensure it is tight.
- Check the battery and ensure it is in good condition.
- Check the driving belt for slipping. If found slack adjust to normal limits.
- Check the external circuit for cable faults and rectify if faulty.
- Check the warning lamp is not fuse also check the lamp holder.

8. ALTERNATOR TESTING

- Connect a variable moving coil voltmeter between positive and a good earth point. Battery voltage should register.
- Connect an external ammeter if vehicle is not fitted with one.
- Switch on the vehicle lights for about 5 minutes and switch off.
- Start the engine and slowly increase the speed to max. maximum. Observe that the warning lights goes off and the ammeter records the charging current. The charging

current may increase approximately to maximum output of Alternator and the oil stop falling down. Observe the voltmeter connected in the circuit.

The voltage should rise to value between 13-14.5 volts. If the voltage rises more than the above limit, the regulator is faulty and needs replacement.

Should there be any deviation in the above, check the Alternator and rectify the fault.

TESTING

- Charge the Alternator on the test rig with cover removed. Connect the Alternator as per wiring diagram showing correct polarity. A variable load (50 amps maximum) with an switch in series may be connected across the battery. The cable used in the circuit should be as recommended.

- Close the switch. The warning lamp should light.

NOTE If the lamp does not light, proceed as indicated in para (5) (g), (f).

- Increase the speed of the Alternator slowly and observe the warning lamp to extinguish.

NOTE If the warning light remains 'ON' even at higher speeds, (over 3000 RPM), then bring the Alternator to stand still and proceed as indicated in para. (5) (g), (f).

- Increase Alternator speed to 3000 RPM. The warning lamp should be 'OFF' and close switch (S). Run the Alternator until the cut out current becomes 10 to 15 Amps. The voltmeter should register 13.75 to 14.75 V for 12 volts. If the voltmeter reading is out of specification limits, the regulator is defective and to be replaced before further tests.

- Increase the Alternator speed 5000 RPM and adjust the variable load resistor until the terminal voltage falls to 11.5 volts. The Ammeter A1 should approximately register the rated output. Observe field current when the Alternator is delivering rated output. If the field current A2 is out of limits of 2.0 to 3.0 Amps for 12 volts system bring the Alternator immediately to rest. Replace cover and recheck.

NOTE A partially short circuited rotor can lead to failure of Regulator. If test (b) and (c) are negative the proceed as in (5) to (5).

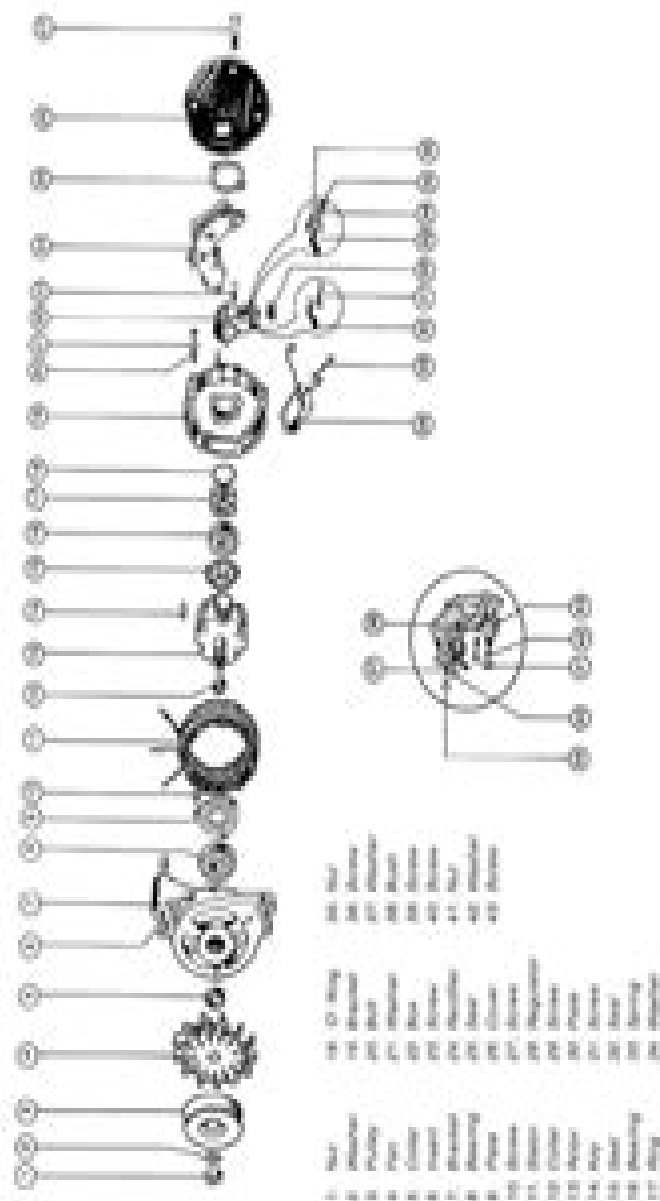


Fig-4 - Showing components of Alternator

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