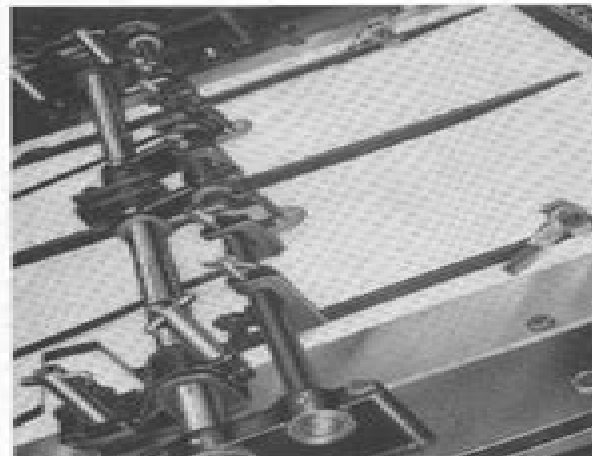


Use of smoothers

If the sheet tends to roll up or flap at the edges during its travel down the feed board, especially at high speed, smoothers can be mounted on the bar above the side lay spindle (Illustration 79). Two short smoothers are designed to fit up to and over the side lays to keep the corner of the sheet flat (Illustration 79).

Illus. 79



Use of sheet brakes

We also supply with the accessories for the machine two brackets with steel bands which are to be used as sheet brakes on the feed table. When the machine is running at high speed the sheet may jump at the front lays and cause bad register. If the two brackets with the steel bands are fixed to the same bar as the smoothers shown on Illustration 79 the sheet will be slowed down and the speed at which it arrives at the front lays after having been released from the feed table grippers is decreased.

When running jobs which demand an absolutely perfect register at very high speed it is recommended that the brake brushes be used. These brake brushes belong to the standard equipment of the machine and can be screwed on to the sheet smoothers. The brushes act as additional sheet brakes on the feed board (Illustration 80).

Illus. 80

Heidelberg Stahl Operation Manual

Terry C. Jones



Heidelberg Stahl Operation Manual:

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