

from the pump through a short copper tube to a suitable passage in the case which delivers the oil to the lubricating oil filter and through another passage back to the main discharge line or header. This header has a branch connecting to each main bearing. Thus there is force feed lubrication to all main bearings. The crankshaft is drilled to permit oil from the main bearings to be delivered under pressure to the connecting rod bearings.

In some early engines a branch of the main oil header delivers oil to the timing gear compartment and oil is distributed over the timing gears through metering holes. See Illustration No. 4. In later engines suitable drilled passages in the case deliver oil to the timing gears, idler gear bearing and accessory shaft bearing. See Illustration No. 5. Cylinder bores, tappets and valve stems are lubricated by the oil thrown off around the connecting rod bearings. The camshaft bearings are lubricated by gravity feed from oil collected in pockets. Also see Illustration No. 6 for another view of the old type oiling system on the YX series engines.

Oiling System. RXL. The RXL oiling system is similar to RX except that there are fewer oil pipes and more drilled passages. The oil is delivered from the oil pump through a short flexible tube to a drilled passage in the crankcase which delivers the oil to the filter and then through a drilled passage which extends from front to rear of the engine block on the side opposite the camshaft. This passage is closed at either end by means of suitable threaded plugs. Radial holes are drilled from each crankshaft main bearing to meet this horizontal oil passage and this permits oil to be delivered under pressure to the main bearings and through drilled holes in the crankshaft to the connecting rod bearings. Suitable drilled passages also provide force feed lubrication to the idler gear bearing and accessory shaft sleeve bearing.

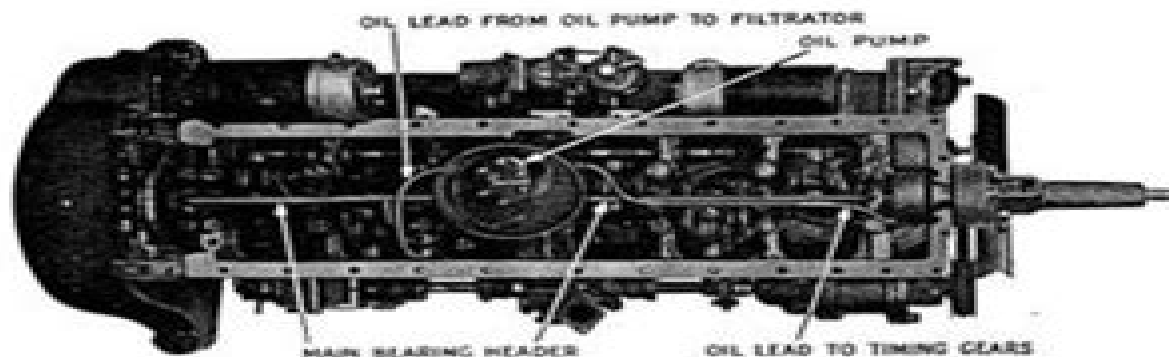


Illustration No. 6

LUBRICATION INSTRUCTIONS

Oil Level. The oil level in the crankcase is determined by a bayonet or dip stick type of gauge. Wipe off gauge and reinsert to determine oil level accurately. The oil level should be maintained at or near the $\frac{3}{4}$ mark on the gauge. See Illustration No. 7.

Hercules 1404 Engine Service Manual

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