



Crankcase Ventilation Filter

The crankcase ventilation filter is located on top of the rocker level cover. Between the rocker level cover and the crankcase ventilation filter cover.

The system is an open crankcase breather system, ensuring the crankcase gases are vented to the atmosphere.



Remove

CAUTION

Do not use pneumatic tools to remove the breather cover cap screws. Damage to the rocker cover can result.

Remove the oil fill cap. Remove the crankcase ventilation filter cover cap screws. Remove the filter cover.

Note: Make note of the locations of the crankcase ventilation filter cover studs during disassembly.

Remove the crankcase ventilation filter from the rocker level cover. Do not disturb the crankcase ventilation filter gasket located on the rocker level cover. Refer to Figure 2-25.

Note: Exposure to oil can cause the gasket to swell, which can make it difficult to install the gasket back into the groove. If the gasket comes out of the groove, do not attempt to install the gasket. Replace it with a new gasket.



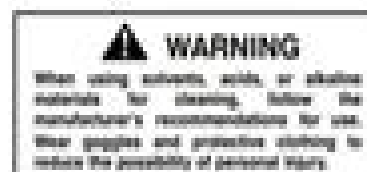
If the gasket is damaged, remove the gasket by grasping the tabs on the gasket and pulling up. Refer to Figure 2-26.

Clean and Inspect for Reuse

Inspect the breather cover and crankcase ventilation filter gasket located on the rocker level cover for tears, cuts, or brittleness.

If damage is found, replace the gasket. Do not stretch the new gasket during installation.

Note: Exposure to oil can cause the gasket to swell, which can make it difficult to install the gasket back into the groove. If the gasket comes out of the groove, do not attempt to install the gasket.



Clean the crankcase ventilation filter mounting surface and O-ring seating surfaces on the rocker level cover. Use a clean shop towel and solvent. Inspect the cover for cracks. Replace O-ring the surfaces with a clean shop towel.



Replace

Inspect the O-ring seals for tears, cuts, or brittleness. Replace the crankcase ventilation filter and/or O-ring.



If the gasket was removed, install the gasket into the rocker level cover groove, starting with the tabs and first. Then install the corners opposite the gasket tabs and. Finish by pushing in the sides (see illustration). Gently push the gasket down into the groove. Do not use a finger to force the gasket around into the groove during installation, as this will stretch the gasket, making it difficult to fully seat into the groove.

Do not cut the gasket to make it fit into the groove, as this will result in an oil leak.

The gasket must be fully seated around the entire perimeter of the rocker level cover groove.



Apply clean engine oil to the O-rings on the crankcase ventilation filter. Install the filter onto the rocker level cover. Install the crankcase ventilation filter cover. Install the filter cover cap screws.

Note: Install the filter cover studs in the locations noted during disassembly.

Tighten the cap screws, starting with the inner-most cap screws and working outward in a circular manner. Torque to 62 in-lb (7Nm). Install the oil fill cap (Refer to Figure 2-20).

Finishing Steps

- Install the crankcase breather tube on the ventilation assembly.
- Secure the crankcase breather tube hose clamps.
- Install and secure any fasteners that attach the tube to the engine.
- Operate the engine and check for leaks.

Link Belt 238 Technical Manual

L Darling-Hammond



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