

POWER MIG® 255XT

POWER MIG®. The Professional's Choice™.

The POWER MIG® 255XT sets the standard for MIG and flux-cored welding in light industrial job shop fabrication, maintenance or repair work. Diamond Core Technology™ delivers a wide voltage sweet spot across the welding range, low spatter levels and a forgiving arc on steel, stainless and aluminum – even for demanding out-of-position work.

It's Spool Gun Ready, so it's fast and easy to tackle difficult aluminum applications. Exclusive 115 volt auxiliary power means you can power lights, grinders, and chargers right where you work! And, the MAXTRAC™ drive system with a patented Split Wire Guide system and tachometer feedback ensures trouble-free wire delivery. Add the extra length 15 foot gun cable and innovative convenience features and you begin to understand why the POWER MIG® 255XT is considered The Professional's Choice™.

Spool Gun Capable



Medium Duty



Heavy Duty



Output

CV

DC

Input

1
Phase60
HzProcesses
MIG, Flux-Cored

Advantage Lincoln

Arc Performance:

- **Diamond Core Technology™**, a patented choke design, delivers:
 - A forgiving arc, even with large stickout changes
 - Excellent out-of-position arc action
 - A wide voltage sweet spot at a given wire feed speed
 - Low spatter

Superb Quality:

- **MAXTRAC™** cast aluminum industrial wire drive features dual driven rolls, easy-turn numeric tension indicator, brass-to-brass gun connections and Lincoln's 100% wire-supporting split wire guide system.
- **Three-year warranty** on parts and labor (90 days warranty on gun).

Professional Features:

- **Digital meters** display, preset voltage and wire feed speed, and actual voltage and preset wire feed speed while welding.
- **Generous 15 ft. (4.5 m) gun and cable assembly** makes it easy to reach your work.
- **Spool Gun Ready** – The POWER MIG® 255XT has the electronics and second gas solenoid built-in to drive either the Magnum® 250LX spool gun or the Magnum® SG spool gun.
- **The most economic spool gun solution** in the 250A category – costing hundreds less.
- **115V auxiliary receptacle** (208/230V model only) to power a grinder or other auxiliary equipment in your work area.
- **Free Timer Functions** adds 4-step trigger interlock, spot mode, adjustable run-in speed for smoother arc starting, and adjustable burnback time to minimize wire sticking in puddle.

TECHNICAL SPECIFICATIONS

Product Name	Product Number	Input Power	Rated Output Current/Voltage/Duty Cycle	Input Current @ Rated Output ¹	Output Range	Dimensions H x W x D inches (mm)	Net Weight lbs. (kg)
POWER MIG® 255XT One-Pak® Spool Gun Pkg.	K2702-1	208/230/1/60	250A/26V/40%	56/52A ¹	30-300 Amps 50-700 ipm, 1875 (1.3-17.7 m/min) Max. OCV: 40V	31.8 x 18.9 x 28.8 (808 x 480 x 735)	220 (100)
POWER MIG® 255XT Base Unit	K2701-1	208/230/1/60	250A/26V/40%	56/52A ¹	30-300 Amps 50-700 ipm, 1875 (1.3-17.7 m/min) Max. OCV: 40V		
	K2701-2	230/460/575/1/60		50/24/15A			

¹ Input current is at the rated output with the 115V auxiliary receptacle also drawing 15 amps.

Lincoln Welder Need Manual

Dennis R. Moss



Lincoln Welder Need Manual:

Technical Manual - The Blacksmith and the Welder - June 16, 1941 Various, 2021-03-22 This text contains a comprehensive treatise on blacksmithing and welding Complete with detailed illustrations helpful tips and a wealth of useful information for the smith and welder this text constitutes an invaluable reference tool for anyone occupied in the aforementioned practices and constitutes a worthy addition to collections of antiquarian metalworking literature The chapters of this book include Blacksmithing Forge Anvil Tools Procedure of Forging Heat Treating Fires Basic Shaping Operations Calculation of Stock for Bent Shapes Unit Forging Operations Safety Precautions Equipment Acetylene etcetera This text was originally published in 1941 and is proudly republished now complete with a new introduction on metalworking

Welder's Handbook Richard Finch, 2007-02-21 A newly updated state of the art guide to MIG and TIG arc welding technology Written by a noted authority in the field this revised edition of HP's bestselling automotive book for over 20 years is a detailed instructional manual on the theory technique equipment and proper procedures of metal inert gas MIG and tungsten inert gas TIG welding **Technical Manual** United States. War Department, 1949 **AF Manual** United States. Department of the Air Force, 1957 **Pressure Vessel Design Manual** Dennis R. Moss, 2004-01-24 A pressure vessel is a container that holds a liquid vapor or gas at a different pressure other than atmospheric pressure at the same elevation More specifically in this instance a pressure vessel is used to distill crack crude material taken from the ground petroleum etc and output a finer quality product that will eventually become gas plastics etc This book is an accumulation of design procedures methods techniques formulations and data for use in the design of pressure vessels their respective parts and equipment The book has broad applications to chemical civil and petroleum engineers who construct install or operate process facilities and would also be an invaluable tool for those who inspect the manufacturing of pressure vessels or review designs ASME standards and guidelines such as the method for determining the Minimum Design Metal Temperature are impenetrable and expensive avoid both problems with this expert guide Visual aids walk the designer through the multifaceted stages of analysis and design Includes the latest procedures to use as tools in solving design issues **Procedure Handbook of Arc Welding Design and Practice** Lincoln Electric Company, 1950 *Handbook of Industrial Robotics* Shimon Y. Nof, 1999-03-02 About the Handbook of Industrial Robotics Second Edition Once again the Handbook of Industrial Robotics in its Second Edition explains the good ideas and knowledge that are needed for solutions Christopher B Galvin Chief Executive Officer Motorola Inc The material covered in this Handbook reflects the new generation of robotics developments It is a powerful educational resource for students engineers and managers written by a leading team of robotics experts Yukio Hasegawa Professor Emeritus Waseda University Japan The Second Edition of the Handbook of Industrial Robotics organizes and systematizes the current expertise of industrial robotics and its forthcoming capabilities These efforts are critical to solve the underlying problems of industry This continuation is a source of power I believe this Handbook will stimulate those who

are concerned with industrial robots and motivate them to be great contributors to the progress of industrial robotics Hiroshi Okuda President Toyota Motor Corporation This Handbook describes very well the available and emerging robotics capabilities It is a most comprehensive guide including valuable information for both the providers and consumers of creative robotics applications Donald A Vincent Executive Vice President Robotic Industries Association 120 leading experts from twelve countries have participated in creating this Second Edition of the Handbook of Industrial Robotics Of its 66 chapters 33 are new covering important new topics in the theory design control and applications of robotics Other key features include a larger glossary of robotics terminology with over 800 terms and a CD ROM that vividly conveys the colorful motions and intelligence of robotics With contributions from the most prominent names in robotics worldwide the Handbook remains the essential resource on all aspects of this complex subject

The Farm Welding Handbook Richard Finch, **Monthly Catalogue, United States Public Documents** ,1995-03 *Monthly Catalog of United States Government Publications*

,1995 **Handbook of Engineering Practice of Materials and Corrosion** Jung-Chul (Thomas) Eun,2020-09-04 This handbook is an in depth guide to the practical aspects of materials and corrosion engineering in the energy and chemical industries The book covers materials corrosion welding heat treatment coating test and inspection and mechanical design and integrity A central focus is placed on industrial requirements including codes standards regulations and specifications that practicing material and corrosion engineers and technicians face in all roles and in all areas of responsibility The comprehensive resource provides expert guidance on general corrosion mechanisms and recommends materials for the control and prevention of corrosion damage and offers readers industry tested best practices rationales and case studies

Popular Science ,1950-10 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better

Welding Journal ,1945 Current welding literature included in each volume Machinery Lester Gray French,1926 *Performance Welding Handbook* Richard Finch,2005

Iron Age ,1923 Pipeline Rules of Thumb Handbook E.W. McAllister,2015-08-03 Now in its sixth edition Pipeline Rules of Thumb Handbook has been and continues to be the standard resource for any professional in the pipeline industry A practical and convenient reference it provides quick solutions to the everyday pipeline problems that the pipeline engineer contractor or designer faces Pipeline Rules of Thumb Handbook assembles hundreds of shortcuts for pipeline construction design and engineering Workable how to methods handy formulas correlations and curves all come together in this one convenient volume Save valuable time and effort using the thousands of illustrations photographs tables calculations and formulas available in an easy to use format Updated and revised with new material on project scoping plastic pipe data HDPE pipe data fiberglass pipe NEC tables trenching and much more A book you will use day to day guiding every step of pipeline design and maintenance

Welding Engineer ,1928 **Union Carbide Corporation V. Graver Tank & Mfg. Co., Inc**

,1960 **The Excavating Engineer** ,1927

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