

Fig. H1 -- Port side view of the HOME-LITE Four-Cycle outboard motor showing drain and filler plug location for power head and lower unit.

- 20. Letterer unit bleed plus
- Ct. (20) Install Institution
- Ib. Ott passervete denda pione
- P. Lower unit drain & filler plus

LUBRICATION

The four-cycle power head is lubricated by a pressurized oil system which uses a separate oil reservoir. Do not mix oil with the fuel. The oil sump should be drofned and relified with two quarts of a good grade automotive oil, SAE 30, type MS every 100 hours of operation, and oil level checked daily. If motor is operated at semperotures below 22°F., SAE 10, MS oil should be used. The lubricating system uses a contridge type oil filter and the element should be recowed when oil is champed.

Refer to Fig. H1 for location of the engine off reservoir dools (D) and oil level indicator (C) plays. The engine oil filler cop on early motors is located under shroud on rear, port side of power head. On later motors, filler cop is just behind the ignition distributor. The oil filter cortridge is located on starboard side of block and can be renewed after remowling shround.

The lower unit occurs and bearings are lubricated by all contained in the awar case. The best available grade of SAE 50 outboard quar oil should be used. Gearcase copocity is 12 cunces. Drain the gear housing every 100 hours by removing the drain plug (F) and bleed plug (B). Refill

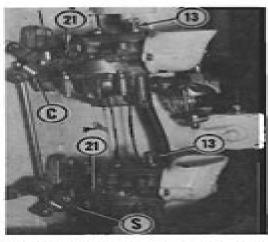


Fig. H2 — Installed view of carburetors showing points of adjustment.

- G. Clared more: S. Stad cut 12 Mile adjustment more: 21. Mile speed step acres

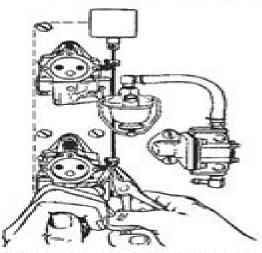
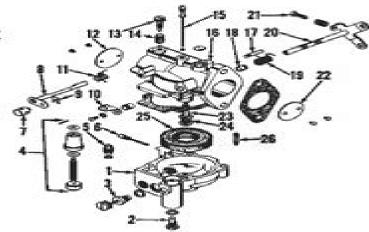


Fig. H4-Make sure choke selesoid opens and closes both choke valves equally and completely and that salesaid plunger erates on a vertical plane with no side pressure.

Fig. H3 — Exploded view of Tilletson carburetor used on all models.

- P'house to beginn to
- Strong server.
- Accelerator puro Indet check valve
- Million as \$1. millioned
- Choice awared Choice shadt
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through drain plug hale (P) until the lubricont reaches level of bleed plug Cit. Reinstall blood and drain places securely. using new quakets. Gearcase level should be checked each 25 bours of operation.

FUEL SYSTEM

The motor is equipped with two Tilletson model MD 1908 or C corburators which must be identically adjusted and synchronized. Each carburetor supplies the fuel mixture for two of the four cylinders. An automotive, dis-

phragm type feel pump is mounted on camshaft cover throat) of engine and is driven low a committed lobe.

CARBURETOR, Befor to Fig. M2 for oninstatled view of corburetors. Normal initial setting for the idle mixture needle (10) is I've turns open from the closed position. Corbusetor is equipped with a fixed highspeed jet. Idle mixture and speed adjustmeets should be checked under load ofter engine is at operating temperature, and both corberetors ofjusted office.

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Eugene Stagner

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