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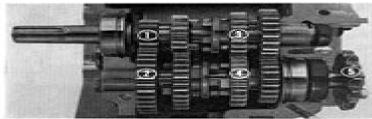
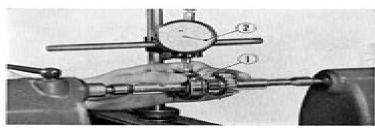


Fig. 3-189, Mexical



(f) Bearing (2) Dial gauge Fig. 3-190. Measuring clearance of the bearing

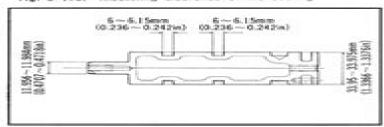


Fig. 3-191. Sectional view of gear shift drum

Neutral: (Fig. 3-189)

The gears are not locked. The main shalt low gear (1) is meshed with the counter shalt low gear (2) and the main shalt third gear (3) is meshed with counter shalt third gear (3), however, the counter shalt gears rotate freely and therefore no power is delivered to the sprocket (3).

C. Inspection

1. Main shalt to main shaft gear clearance.

Ethourn	Standard Value	Service adde Limit
Second geor	0.011 ~ 0.053 mm +0.0004 ~ 0.0021 int	Replace if over 0.1 mm (0.004 in)
Top gear	0.014 ~ 0.045 mm i0.0004 ~ 0.0018 ini	Replace if over 0.1 mi0.004 ini

2. Counter shaft to counter shaft gear clearance.

The same	Standard Value	Service-oblie Limit
Low great	0.016 ~ 0.045 mm 10.0006 ~ 0.0018 ini	Replace If over 0.1 mm (0.004 in)
Third gear	0.011 ~ 0.045 mm 10.0004 ~ 0.0021 in/	Replace III over 0.1 mil0.004 int

3. Bearing clearance. (Fig. 3-190)

Them:	Standard Value	Serviceable Limit
Axiol	Within 0.05 mm	Replace if over
cleononde	10.002 km3	0.1 mm (0.004 in)
Rediel clearance	0.01 ~ 0.025 mm 0.00004 ~ 0.001 ini	Replace If over 0.05 mm 10.002 int

Shift drum groove (Fig. 3-191)
Standard value: 6.0~6.15 mm (0.236~0.242 in)
Serviceable limit

Honda 125cc Service Manual

Sebastian Brünink

Honda 125cc Service Manual:

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