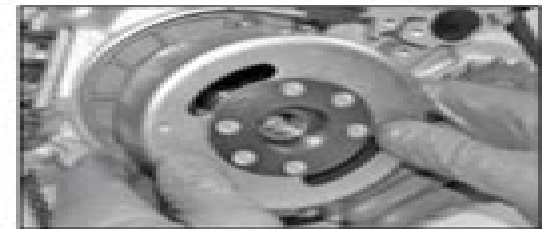


15.10 The stator plate oil seal should be changed if oil has been leaking past the crankshaft



15.11 Stator plate large O-ring (A) and two small O-rings (B – bottom shown)



15.13a Align the rotor slot with the Woodruff key...

renewed. To remove the oil seal prise it out from the back of the stator plate (see illustration) and press a new seal into position; the seal must be fitted so that its spring side faces inwards towards the crankcase.

11 Make sure the two small O-rings are in their recesses in the crankcase then fit the stator plate (see illustration). Press it into position and secure it with the two screws – you should be able to hear it click into place as the large O-ring seats. Position the wiring grommet into the cut-out in the top edge of the casing.

12 Refill the engine oil (see Chapter 1, Section 4).

13 If removed, install the Woodruff key back into its slot (see illustration 15.5). Install the rotor so that its cut-out fits over the key, noting that the pull of its magnets will be felt as it passes over the coils (see illustration). Fit the rotor nut and tighten it (see illustration). Hold the rotor to enable the nut to be fully tightened (see illustration). A torque figure of 41 Nm is recommended for the nut.

14 Reconnect the generator wiring and fit the left-hand engine cover.



15.13b ...fit the nut...



15.13c ...then hold the rotor and tighten the nut

### Tensioner arm and guide sprocket

3 Remove the generator and its stator plate to access the tensioner arm (see Section 15).

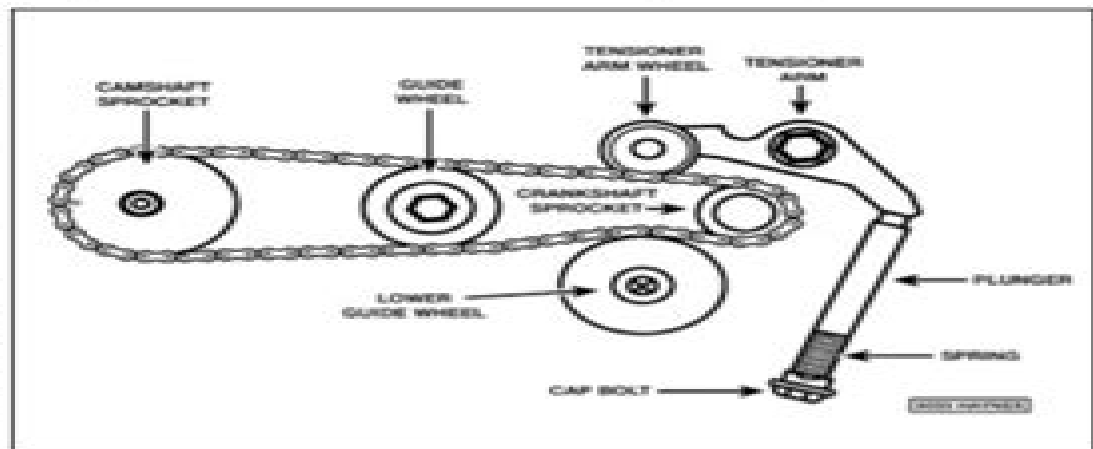
4 Set the engine to TDC and remove the tensioner cap, plunger and spring as described in the cylinder head removal procedure; this will release tension on the cam chain (see Section 6).

## 16 Cam chain, tensioner and guides

### Cam chain tensioner

1 The tensioner is automatic in operation (see illustration).

2 The tensioner plunger and spring can be accessed easily from the lower left side of the engine although first the engine must be set to TDC compression as described in the cylinder head removal procedure (see Section 6). This procedure covers removal of the engine bashplate, then the tensioner cap bolt, spring and plunger. Note that valve timing must be checked after refitting the plunger particularly if the crankshaft has been rotated with tension off the chain.



16.1 Cam chain tensioner components

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**John Haynes**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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