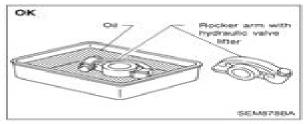


Rear Oil Seal

CAUTION:

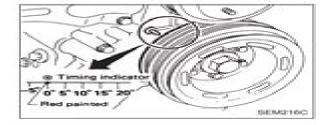
- When installing rocker arms, camshaft and oil seal, lubricate contacting surfaces with new engine oil.
- When tightening cylinder head bolts and rocker shaft bolts, lubricate bolt threads and seat surfaces with new engine oil.
- Hydraulic valve lifters are installed in each rocker arm.
 If hydraulic valve lifter is kept on its side, even when
 installed in rocker arm, there is a risk of air entering it.
 When rocker arms are removed, stand them straight up
 or soak them in new engine oil.
- Do not disassemble hydraulic valve lifter.
- Attach tags to valve lifters so as not to mix them up.





Removal

- Release fuel pressure. Refer to EC section ("Fuel Pressure Release").
- Drain coolant from radiator and drain plug of block.
- Remove the following parts.
- Power steering drive belt
- Power steering pump, idler pulley and power steering brackets
- Vacuum hoses of swirl control valve and pressure control solenoid valve
- Accelerator wire bracket
- Remove bolts which hold intake manifold collector to intake manifold.
- Remove bolts which hold intake manifold to cylinder head while raising collector upwards.
- Remove exhaust manifold cover and exhaust manifold.
- 7. Remove rocker cover.
- When removing rocker cover, do not hit rocker cover against rocker arm.



Set No. 1 piston at TDC on its compression stroke.

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R Sandford

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