OPERATOR'S MANUAL

AF0860-XX

INCLUDING: SERVICE KITS, TROUBLESHOOTING, PARTS LIST, DISASSEMBLY AND REASSEMBLY.

RELEASED: REVISED: (REV: F) 8-16-10

8" AIR MOTORS 6" STROKE

Also covers 637489 service kits



READ THIS MANUAL CAREFULLY BEFORE INSTALLING, OPERATING OR SERVICING THIS EQUIPMENT.

It is the responsibility of the employer to place this information in the hands of the operator. Keep for future reference.

THIS MANUAL COVERS THE FOLLOWING MODELS

MODEL AF0860-01

SERVICE KITS

- Use only genuine ARO* replacement parts to assure compatible pressure rating and longest service life.
- 637489 for general repair of all air motors.

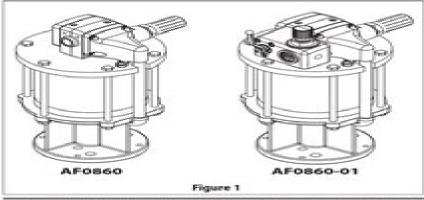
GENERAL DESCRIPTION

- WARNING DO NOT EXCEED MAXIMUM OPERATING PRESSURE AS INDICATED ON PUMP MODEL PLATE.

 WARNING REFER TO GENERAL INFORMATION SHEET
- FOR ADDITIONAL SAFETY PRECAUTIONS AND IM-PORTANT INFORMATION.
- This manual only covers the air motor section. It is one of four documents which support an ARO pump. Replacement copies of these forms are available upon request.
 - Pump Model Operator's Manual.
 General Information for Air Operated or Hydraulically Operated Pumps.
 - □ Lower Pump End Operator's Manual.
 - Air or Hydraulic Motor Operator's Manual.
- The 8" air motor is a general purpose power unit and is used with many 2-ball, 4-ball, and chop check pumps. It utilizes tie rod type construction for easy breakdown and it connects to the various lower ends via tie rods for easy operation. Consult pump model operator's manual for specific instructions.

MODEL DESCRIPTION CHART





OPERATING AND SAFETY PRECAUTIONS

- DO NOT EXCEED MAXIMUM AIR INLET PRESSURE OF 120 PSI (8.3 BAR) OR 75 CYCLES PER MINUTE.
- CAUTION High pressure equipment Always disconnect air supply and relieve material pressure before attempting to service.
- A ground lug is located on the air motor. This ground lug allows proper grounding of the pump.

	MATERIAL CODE					
(A) (B) (B) (B) (C)		Aluminum Buna Nitrile Bracs Bronze Carbon Steel	(D) (PP) (SS) (SY) (CX)	:	Acetal Polypropylene Scanics Steel Epocy - Fiberglans Filament Reinforced Grannic	

DISASSEMBLY OF AIR MOTOR

NOTE: All threads are right hand.

- Force the piston assembly up by pushing the (115) rod toward the top of the air motor.
- Remove the (155) muffler/(201) muffler assembly for ease of disassembly.
- Remove the four (138) socket head screws from the (140) head manifold and the one (138) socket head screw form the (122) head plate. Remove the (140) head manifold by pulling up and outward to remove from tubes (114) and (137).

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United States. War Department

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NRB Sales Training Manual National Research Bureau (Chicago, Ill.),1953 **Depot Operations** United States. Army. Air Force Manual United States. Department of the Air Force, 1973 Ouartermaster Corps, 1954 Manual International Council for Scientific Management, 1952 Field Manuals United States. War Department, 1948 Pulp and Paper Manual of Canada ,1961 Mergent Industrial Manual, 2003 **Mergent Moody's Industrial Manual** New Hampshire Register and Legislative Manual ,1982 New Hampshire Register, State Yearbook and ,1999 Legislative Manual ,1986 Moody's Industrial Manual ,1996 Covering New York American regional stock exchanges international companies Feed Milling International, 1997 Reference Manual of the International Committee of Scientific Management International Committee of Scientific Management, 1953 Mines Magazine, 1949 Includes list of Contractors and Engineers Monthly ,1951 the Alumni Instruments & Control Systems, 1964 Textile World, 2000 Annual Report of the Mining Industry of Idaho Idaho. Inspector of Mines, 1951 **Engineering and Mining Journal** The Work Boat ,1957 ,1973

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