

- Apply the proper amount and type of sealant to the sealing washer, as recommended in the service procedure.

1. Apply a 3.175 mm (0.125 in) bead of sealant GM P/N 12346004 (Canadian P/N 10953480) to the engine block coolant heater sealing washer, if applicable. Refer to Sealers, Adhesives, and Lubricants.

NOTE: Refer to Fastener Notice in Cautions and Notices.

2. Install the engine block coolant heater to the engine block, if applicable.

Tighten: Tighten the block coolant heater to 40 N.m (30 lb ft).

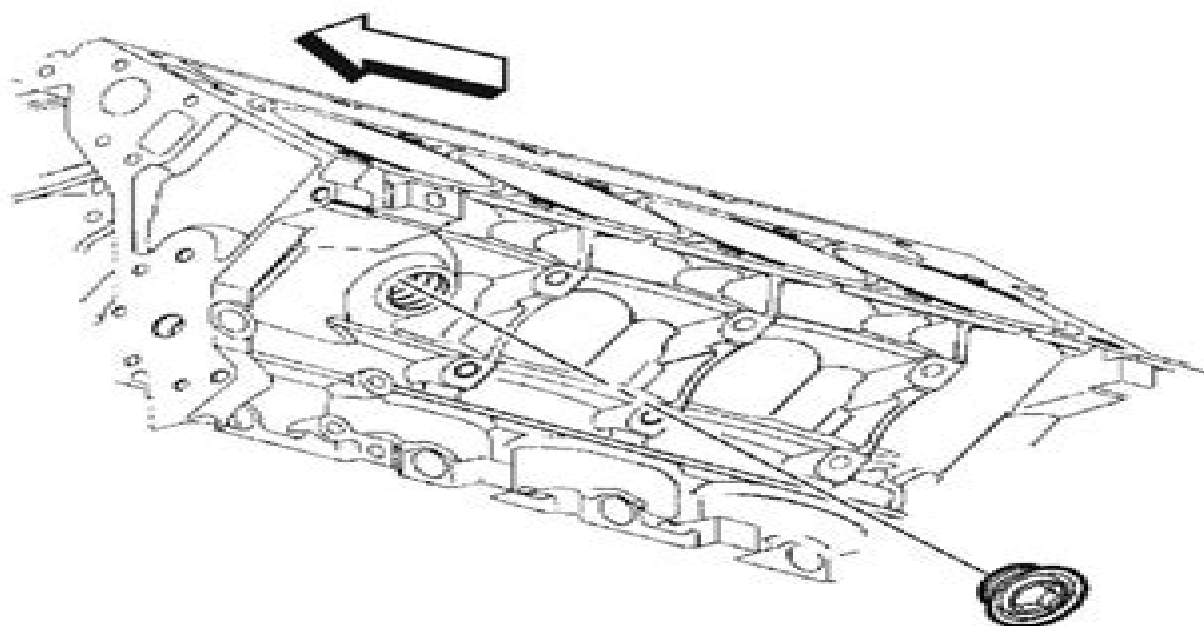


Fig. 2: View Of Engine Block Left Front Coolant Drain Hole Plug

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Phil Edmonston



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