



FIGURE 3. HYDRAULIC PUMP ASSEMBLY

Flow Control Valve (See FIGURE 4.)

The flow control valve makes sure the steering system has a constant supply of oil. The flow control valve has a spring, a plunger with an orifice, and two plugs with O-rings. The spring keeps the plunger in the correct position. Oil pressure can move the plunger and compress the spring. The plugs keep the plunger and spring in the bore and they also keep the oil in the correct chamber. O-rings are used to seal the plugs.

Relief Valve (See FIGURE 5.)

A relief valve in a bore in the end housing of the hydraulic pump prevents the oil pressure in the steering system from increasing above specifications. The relief valve has the following parts: a relief valve housing, a poppet, a spring, an adjuster, a lock nut and O-rings. The position of the adjuster and the amount of compression of the spring determine the relief valve pressure. When the adjustment is correct, the lock nut will hold the adjuster in

the correct location and O-ring will seal the adjuster against the relief valve housing.

OPERATION

Steering System (See FIGURE 1. and FIGURE 2.)

The hydraulic pump sends oil flow to the steering system and the lift and tilt system. The hydraulic pump receives oil from the hydraulic tank through a screen at the outlet of the tank. The oil from the pump flows directly to the flow control valve. The flow control valve supplies a constant flow of oil to the steering system. This oil flow is controlled by the steering control unit to operate the steering cylinder. The relief valve on the hydraulic pump assembly limits the pressure in the steering system. On units not using a GM engine, oil from the steering system is returned to the hydraulic tank. On units with a GM engine, the oil flows to the chain drive assembly for the hydraulic pump.

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