

9) Remove motor ring

- (1) Remove motor ring using hand.



10) Removing retainer & shim

- (1) Remove hexagon socket(M12) head bolts that retainer and motor.
- (2) Remove retainer & shim.

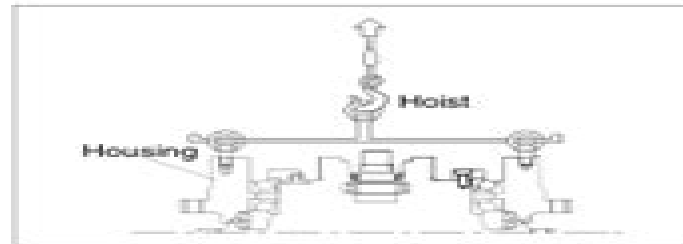


11) Removing housing sub assy

- (1) Screw eye bolt(M14) in housing and lift up housing assembly including angular bearing and floating seal.

12) Removing floating seal

- (1) Lift up a piece of floating seal of motor side.



13) Disassembling housing assembly

- (1) After turning housing, lift up a piece of floating seal from housing and then remove it.
- ⇒ Don't disassemble angular bearing.



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