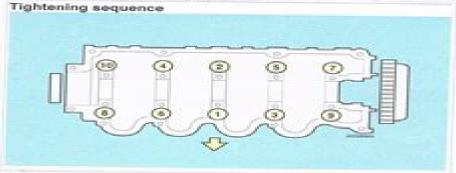
Notes	Specified value	measured rate
lightening torques		
Cylinder head instructions		
Cylinder head		
	Renew bolts No	
Stage 1	Tighten 23-27 Nm	
Stage 2	Tighten 60-62"	
Stage 3	Tighten 60-62"	
Other tightening torques		
Main bearings	Renew bolts/nuts No	
Main bearings	Stage 1 28-30 Nm	
Main bearings	Stage 2 55-60 Nm	
Big end bearings	Renew bolts/nuts No	
Big end bearings	Stage 1 16-18 Nm	
Big end bearings	Stage 2 32-35 Mm	
Oil pump to cylinder block	12-15 Nm	
Sump bolts	6-8 Nm	
Sump drain bolt	35-45 Nm	
Flywheel/driveplate	130-140 Nm	
Clutch to flywheel	15-22 Nm	
Crankshaft pulley/damper centre bolt	140-150 Nm	
Camshaft sprocket/gear	80-100 Nm	
Camshaft carrier/cap	20-27 Nm	
Camshaft/rocker cover	8-10 Nm	
Inlet manifold to cylinder head	15-20 Nm	
Exhaust manifold to cylinder head	15-20 Nm	
Exhaust downpipe to manifold	30-40 Nm	
Spark plugs	20-30 Nm	
Crankshaft position (CKP) sensor/engine speed (RPM) sensor	9-11 Nm	
Engine coolant temperature (ECT) sensor	15-20 Nm	
Lambda sensor (Oxygen)	50-60 Nm	
Knock sensor (KS)	16-25 Nm	
Engine oil pressure switch	13-15 Nm	
Oil filter	12-16 Nm	
Front hub	200-260 Nm	
Rear hub	80-90 Nm	
Steering wheel	35-45 Nm	
Sweden rank/box mounting	60-80 Nm	



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Ying-Ying Zheng

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