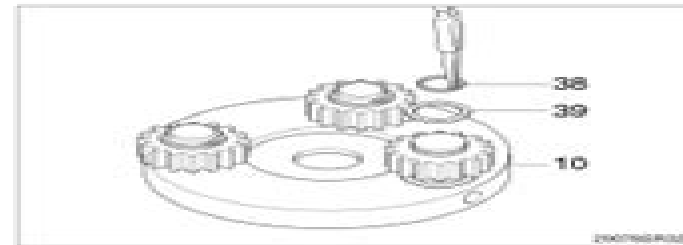


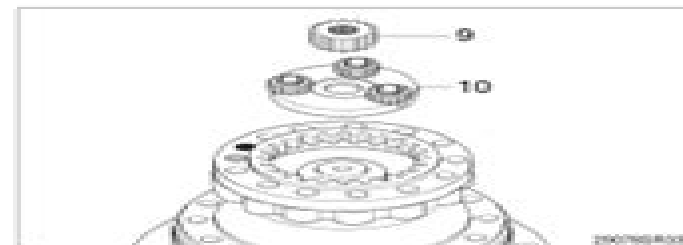
(10) Assembling carrier assembly.

- ① Assemble the pin1(14) to the carrier(10) and then press the spring pin(30) by hammering.
- ② Punch 2 points of the spring pin(30) lip.
- ③ Assemble side plate3(17) onto the center of the carrier(10) and then assemble side plate1(15) to the pin1(14).
- ④ Assemble needle gauge(24) and planet gear1(8) to the pin1(14).
- ⑤ Install side plate2(39) and stop ring(38) to the pin1(14).

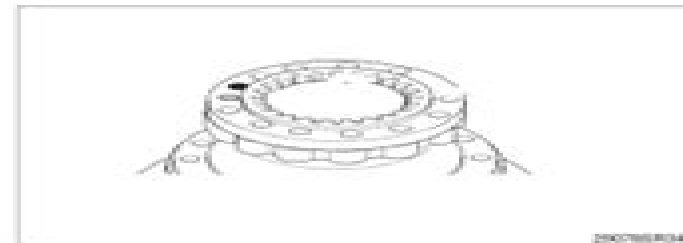


(11) Assemble carrier(10) correctly so that the side plate3(17) can be fixed on the sun gear2(6).

(12) Assemble sun gear1(9) onto the side plate 3(17).



(13) Assemble stop ring(31) to the drive shaft of the swing motor.



# Hyundai Crawler Excavator R300lc 7 Service Repair Manual

**M Walker**



## **Hyundai Crawler Excavator R300lc 7 Service Repair Manual:**

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