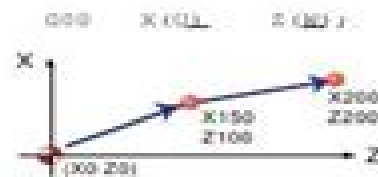


G00

G00(Positioning)

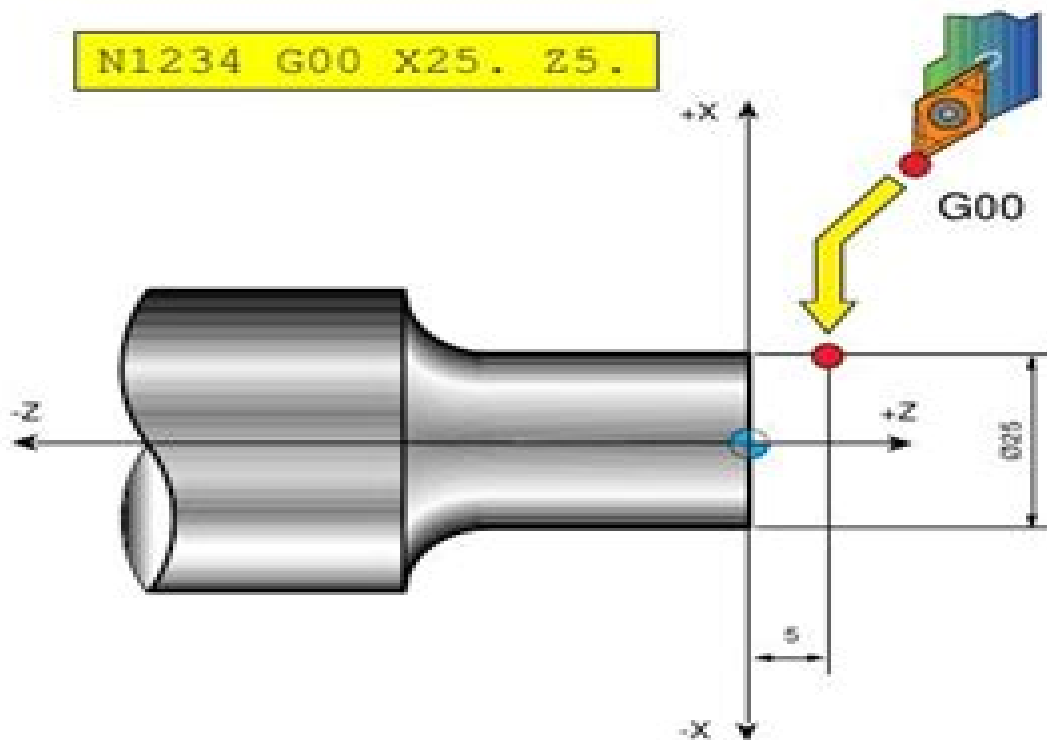
Each axes moves as much as commanded data in rapid feedrate.



```
G00 X150.0 Z100.0
      X200.0 Z200.0
```

```
G00 U150.0 W100.0
      U50.0 W100.0
```

```
N1234 G00 X25. Z5.
```



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Ian Pickup



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