Stitch Drawing		150 4915	Common	U 0	
Top View As Sewn	Bottom View As Sewn	Number	Application	Requirements	Stitch Description
2 Thread Overedge	Single "puri" on Edge	503 1 No.	Serging & Blindhemming	Specify 1) Width Bite (Ex. 18°, 3/16°, 14°) 2) SPI.	Stitch formed by 1-needle thread and 1-looper thread with puri on edge of seam for senging or blindhemming ONLY.
3 Thread Overedge	Common Overedge Stitch	504 11d	Single Needle Overedge Seaming	Specify 1) Width Bite (Ex. 1/8", 3/14", 1/4") 2) SPI.	Stitch formed with 1-needle thread and 2-looper threads with the looper threads forming a puri on the edge of the seam. For overedge seaming and serging.
3 Thread Overedge	Double "purl" on Edge	505 1 Nd 2h Pari	Serging with Double puri on Edge	Specify 1) Width Bite (Ex. 1.81, 3/161, 1/41) 2) SP1.	Sitish formed with 1-needle thread and 2-looper threads with the looper threads forming a double puri on the edge of the seam for serging ONLY.
Mock Safety Stitch	2 Needle Overedge	\$12 2100	Seaming Stretch Knits, Wovens	Specify SPI.	Stitch formed with 2-needle threads and 2 loops threads with the looper threads forming a puri on the edge of the seam. 512 - right needle only enters the upper looper loop. Stitch does NOT chain-off as well a 514 Stitch.
2 Needle 4 Thread Overedge	2 Needle Overedge	514 35d	Seaming Stretch Knits, Wovens	Speally SPI.	Sition formed with 2-needle threads and 2 loops threads with the looper threads forming a puri on the edge of the seam. 514 – both needles enter the upper looper loop. Preferred over 512 Sition because it chains off better.
4 Thread Safetystitch	aaaaaaaaa	\$15 (401+503)	Safetyethch Seaming Wovere & Knits	Specify 1) Needle specing & bite - Ex.; 1/8"- 1/8", 3/16" - 3/16" 3/16" 2) SP1	Combination stitch consisting of a single-needs chainstitch (401) and a 2-thread Overedge stitch (503 that are formed simultaneously. Uses less thread than a 516 stitch; however, many manufacturers prefer a 516 stitch.
5 Thread Safetyestich	222222222	516 (401=504) (400,000)	Safety Stitch Seaming Wovers & Knits	Specify 3) Needle spacing & bits - Ex.: 1/8"- 1/8", 3/16"- 3/16" 3/10" - 1/4" 4) SP1	Combination stitch consisting of a single-needs chainstitch (401) and a 3-thread Overedge stitch (504) that are formed simultaneously.

Iso Stitch Guide

Yan Bai

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Table of Contents Iso Stitch Guide

- 1. Understanding the eBook Iso Stitch Guide
 - o The Rise of Digital Reading Iso Stitch Guide
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Iso Stitch Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iso Stitch Guide
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Iso Stitch Guide

- Personalized Recommendations
- Iso Stitch Guide User Reviews and Ratings
- Iso Stitch Guide and Bestseller Lists
- 5. Accessing Iso Stitch Guide Free and Paid eBooks
 - Iso Stitch Guide Public Domain eBooks
 - Iso Stitch Guide eBook Subscription Services
 - Iso Stitch Guide Budget-Friendly Options
- 6. Navigating Iso Stitch Guide eBook Formats
 - o ePub, PDF, MOBI, and More
 - Iso Stitch Guide Compatibility with Devices
 - Iso Stitch Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iso Stitch Guide
 - Highlighting and Note-Taking Iso Stitch Guide
 - Interactive Elements Iso Stitch Guide
- 8. Staying Engaged with Iso Stitch Guide
 - o Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iso Stitch Guide
- 9. Balancing eBooks and Physical Books Iso Stitch Guide
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Iso Stitch Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Iso Stitch Guide
 - Setting Reading Goals Iso Stitch Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iso Stitch Guide

- Fact-Checking eBook Content of Iso Stitch Guide
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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