



Figure 5-3: Hale SPV Parts Overview

5. Remove the 5/16"-18 screws that hold the diaphragm cover and diaphragm to the valve body.
6. Carefully pry the cover and diaphragm from the valve body being careful to not damage the diaphragm. Separate the cover and diaphragm. (See Figure 5-3: "Hale SPV Parts Overview.")
7. Support the valve on a stable work surface to prevent accidental release of spring tension.
8. While pressing in on the diaphragm plate unscrew the #10-24 screw. Once the screw is removed slowly release the spring tension and remove the diaphragm plate.
9. Remove valve spring, then remove the valve from the valve body.

# Hale Hp 550 Pump Service Manual

**RD Boyd**



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**Power** ,1906      **Automotive Engineering** ,1920      **Nickel Steel Topics** ,1938      **Power and the Engineer** ,1907  
**PS, the Preventive Maintenance Monthly** ,1955 The Preventive Maintenance Monthly is an official publication of the Army providing information for all soldiers assigned to combat and combat duties The magazine covers issues concerning maintenance maintenance procedures and supply problems      **California Farmer** ,1979      *Engineering News* ,1906  
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The Journal of the Society of Automotive Engineers ,1920      **Portland Transcript** ,1861      **The Motor Boat** ,1920  
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