



(1) Overload relief valve (R420S)
(2) Overload relief valve (R520S)

[6] Front Overload Relief Pressure



DANGER

- Do not make anybody approach the machine.

<Condition>



<Procedure>

- Remove the plug or the main pump and install a pressure gauge.
- Increase the main relief valve setting to 24.5 MPa (250 kgf/cm²) (3839 psi)
Refer to Front Main Relief Pressure
- With the engine running at the maximum speed, operate the tilt lever to relieve the cylinder.

<Specification>

	MPa kgf/cm ² (psi)	
	R420S, or	R520S, or
2600 rpm	24.0 ± 1.0 (245 ± 10) (3484 ± 142)	←

<Adjustment>

Tighten or loosen the overload relief valve adjusting screw on the left side of the control valve.

IMPORTANT

- Always adjust the main relief valve pressure setting to within the standard after the measurement. (Otherwise, the main relief valve will not be operated.)
- Adjust the screw by 15° turning and test the pressure.

Kubota R520s Service Manual

DJ Losen



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Table of Contents Kubota R520s Service Manual

1. Understanding the eBook Kubota R520s Service Manual
 - The Rise of Digital Reading Kubota R520s Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota R520s Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota R520s Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota R520s Service Manual
 - Personalized Recommendations
 - Kubota R520s Service Manual User Reviews and Ratings
 - Kubota R520s Service Manual and Bestseller Lists
5. Accessing Kubota R520s Service Manual Free and Paid eBooks
 - Kubota R520s Service Manual Public Domain eBooks

- Kubota R520s Service Manual eBook Subscription Services
- Kubota R520s Service Manual Budget-Friendly Options
- 6. Navigating Kubota R520s Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota R520s Service Manual Compatibility with Devices
 - Kubota R520s Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota R520s Service Manual
 - Highlighting and Note-Taking Kubota R520s Service Manual
 - Interactive Elements Kubota R520s Service Manual
- 8. Staying Engaged with Kubota R520s Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota R520s Service Manual
- 9. Balancing eBooks and Physical Books Kubota R520s Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota R520s Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota R520s Service Manual
 - Setting Reading Goals Kubota R520s Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota R520s Service Manual
 - Fact-Checking eBook Content of Kubota R520s Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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