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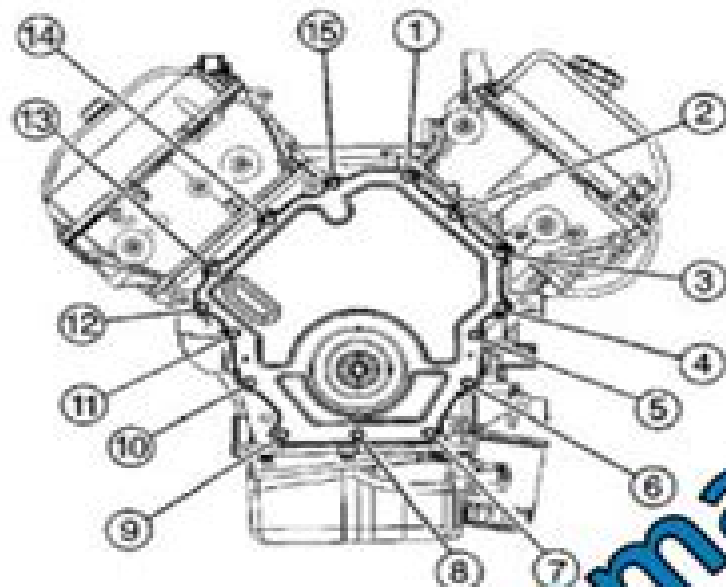


Fig. 72: Identifying Engine Front Cover Bolt Tightening Sequence
Courtesy of GENERAL MOTORS CORP.

NOTE: Refer to **EASTERN ENGINE**.

7. Tighten the engine front cover bolts in the sequence shown.

Tighten: Tighten the engine front cover bolts in the proper sequence to 10 N·m (in).

CAMSHAFT COVER INSTALLATION - LEFT SIDE

TOOLS REQUIRED

- J 38823 Water Pump Pulley Installer. See **Special Tools**.

of the valve locks. See **Special Tools**.
Remove the valve locks. A magnet is the most suitable tool.
Loosen the swirl nut of the J 44211 (2) using the arm
retainer. See **Special Tools**.
Remove the valve spring retainer.

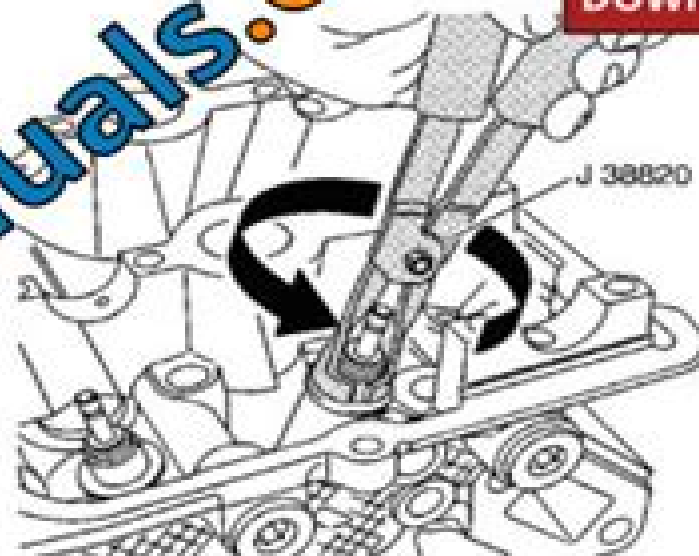


Fig. 329: Using J 38820 To Replace Valve Seal
Courtesy of GENERAL MOTORS CORP.

IMPORTANT: The valve stem seal should not be removed unless replacement is required.

Use the J 38820 in order to grip the seal. See **Special Tools**. Remove the seal by exerting a twisting, pulling motion. Discard the old valve stem seal.

Inspect and measure the valve stem. Refer to **Valve Spring Inspection and**

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