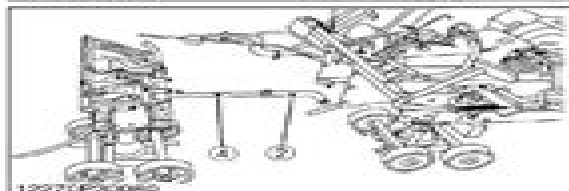




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Separating Clutch Housing

1. Remove the bracket (1).
2. Remove the clutch pedal rod (3).
3. Disconnect the hose to hydraulic pipe.
4. Loosen the clamp and disconnect connecting hose (2).
5. Separate the clutch housing from center frame.
6. Remove the hydraulic pipe (4).

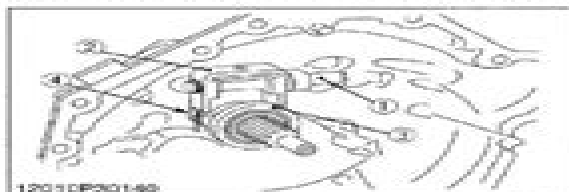
(When reassembling)

- Apply grease to the splines of propeller shaft and ball joint.

Tightening torque	Clutch housing mounting screw and nut	52.8 to 72.6 N·m 6.4 to 7.4 kgf·m 46.3 to 53.5 ft-lbs
(1) Bracket	(3) Clutch Pedal Rod	
(2) Connecting Hose	(4) Hydraulic Pipe	

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[2] DISASSEMBLING CLUTCH HOUSING



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Clutch Rod and Clutch Release Fork

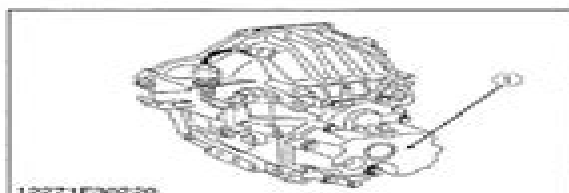
1. Remove the external snap ring at the end of clutch rod.
2. Draw out the clutch rod (1) and remove the clutch release fork (2).
3. Take out the release hub with release bearing (3).

(When reassembling)

- Set the clutch release fork and release hub with set spring (4) in the correct direction.

(1) Clutch Rod	(3) Release Bearing
(2) Clutch Release Fork	(4) Set Spring

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Clutch Housing Rear Cover

1. Remove the clutch housing rear cover (1).

(When reassembling)

- Apply liquid gasket (Three Bond 1208D or equivalent) to joint face of clutch housing and rear cover (1).

Tightening torque	Clutch housing rear cover mounting screw	17.7 to 20.6 N·m 1.8 to 2.1 kgf·m 13.0 to 15.2 ft-lbs
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- (1) Clutch Housing Rear Cover

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Tōyō Kōgyō Kabushiki Kaisha

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