

2. SPECIFICATIONS

| Model | | Z452-E4B | Z662-E4B |
|----------------------------|------------------------------------|---|--|
| Number of Cylinder | | 2 | |
| Type | | Vertical, Water-cooled, 4 cycle I/DI diesel engine | |
| Bore × Stroke | | 67.0 × 68.0 mm (2.64 × 2.68 in.) | 72.0 × 73.6 mm (2.83 × 2.90 in.) |
| Total Displacement | | 479.0 cm ³ (29.23 cu.in.) | 599.0 cm ³ (36.55 cu.in.) |
| ISO Net Continuous | | 8.10 kW / 3600 min ⁻¹ (rpm) (10.9 HP / 3600 min ⁻¹ (rpm)) | 10.1 kW / 3600 min ⁻¹ (rpm) (13.5 HP / 3600 min ⁻¹ (rpm)) |
| ISO / SAE Net Intermittent | | 9.30 kW / 3600 min ⁻¹ (rpm) (12.5 HP / 3600 min ⁻¹ (rpm)) | 11.6 kW / 3600 min ⁻¹ (rpm) (15.5 HP / 3600 min ⁻¹ (rpm)) |
| SAE Gross Intermittent | | 9.90 kW / 3600 min ⁻¹ (rpm) (13.3 HP / 3600 min ⁻¹ (rpm)) | 12.5 kW / 3600 min ⁻¹ (rpm) (16.8 HP / 3600 min ⁻¹ (rpm)) |
| Maximum Bare Speed | | 3800 min ⁻¹ (rpm) | 3850 min ⁻¹ (rpm) |
| Minimum Bare Idling Speed | | 1250 to 1350 min ⁻¹ (rpm) | 1050 to 1150 min ⁻¹ (rpm) |
| Combustion Chamber | | Spherical type (E-TVCS) | |
| Fuel Injection Pump | | Bosch MD type mini pump | |
| Governor | | All speed mechanical governor | |
| Direction of Rotation | | Counter-clockwise (viewed from flywheel side) | |
| Injection Nozzle | | Bosch "Throttle" type | |
| Injection Timing | | 0.33 rad (19 °) before T.D.C. | |
| Firing Order | | 1-2 | |
| Injection Pressure | | 13.73 MPa (140.0 kgf/cm ² , 1991 psi) | |
| Compression Ratio | | 23.5 : 1 | 24 : 1 |
| Lubricating System | | Forced lubrication by trochoid pump | |
| Oil Pressure Indicating | | Electrical type switch | |
| Lubricating Filter | | Full flow paper filter (Cartridge type) | |
| Cooling System | | Pressurized radiator, forced circulation with water pump (not included in the basic engine) | |
| Starting System | | Electric Starting with Starter | |
| Starting Motor | | 12 V, 0.8 kW | 12 V, 1.0 kW |
| Starting Support Device | | By glow plug in combustion chamber | |
| EGR | | None | |
| Battery | | 12 V, 25 AH equivalent | 12 V, 36 AH equivalent |
| Charging Alternator | | 12 V, 150 W | 12 V, 480 W |
| Fuel | | Diesel Fuel No.2-D (ASTM D5975) | |
| Lubricating Oil | | Class CF lubricating oil as per API classification is recommended. For details on recommended lubricating oils, see page G-6 | |
| Lubricating Oil Capacity | Oil Pan Depth 101 mm (3.98 in.) | 2.1 L (0.55 U.S.gals) | 2.5 L (0.66 U.S.gals) |
| | Oil Pan Depth 121 mm (4.76 in.) | 2.5 L (0.66 U.S.gals) | — |
| Weight (Dry) | | 53.1 kg (117 lbs) | 57.0 kg (125.7 lbs) |

*The specification described above is of the standard engine of each model.

*Conversion Formula : HP = 0.746 kW, PS = 0.7355 kW

Kubota D722 Diesel Engine Repair Manual

Liying Dong



Kubota D722 Diesel Engine Repair Manual:

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