

ASSEMBLY INSTRUCTIONS

References to left hand, right hand, front and cear are as viewed from the tractor sear. Pin lengths are measured from center of cotter pin hole to end of pin, or from shoulder to end of pin.

INSTALLING MOUNTINGS AND HOSES

Install mounting brackets and hoses on the tractor according to instructions packed with mounting kits.

INSTALLING SIDE FRAMES

Using a hoist locate the side frames (12, 13 fig. 1)

over the mounting brackets. Using hardware from mounting kit secure side frame as specified in instructions packed with mounting kit.

INSTALLING BUCKET ATTACHMENT

Attach bucket (5 or 7 fig. 3) to boom (21 fig. 1) and bucket cylinders (4 fig. 1) with 1" x 3-3/8 pirs (3 fig. 1). Push lock tops flush against bucket ears, align the holes and secure with 3/8 x 1" serrated machine screws (2 fig. 1) and lock nuts (1 fig. 1).

PARTS LIST Figure 1 - Loader Main Assembly.

Item	Part No.	Description	Quy.
	G9413534	NUT, Lock 3/8-16	6
2	G9431552	SCREW, Serrated Machine, 3/8-16 x 1"	6
3	7702	PIN, 1" x 3-3/8	6
44	4361	CYLINDER, Bucket	2
5	1.3909	PIN, $1'' \times 2 \cdot 1/8$	2
6 7	13812	PIN, 1" x 2-7/8	40
7	G103420	PIN, Cotter, 1/4 x 1-1/2	6
280	6120-4	BUSHING, Washer	46
- 59	15467	DECAL, Serial Number	1
10	6075-4	FITTING, Grease, 1/4-28	4

Diesim	Part No.	Description	Qty.
111	G189314	SCREW, Cap 1/2-13 x 4-3/4	1
1/2:	7743	SIDE FRAME, Right	- 1
13	7735	SIDE FRAME, Left	1
14	7794	DECAL, Caution	1
1.5	4262-1	NUT, Handle, 7/16-14	1
116	G103385	PIN, Cotter, 1/8 x 1"	
3.7	7825	BOLT, 7/16-14 x 3-1/4	- 10
1.8	77.22	BUMPER	110
19	G9414074	NUT, Lock 1/2-13	1
2:0	7713	CYLINDER, Life	- 2
21	7746	BOOM	1.0

Kubota B Series Parts Assembly Manuals 14000 Pages

Ensheng Dong

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