

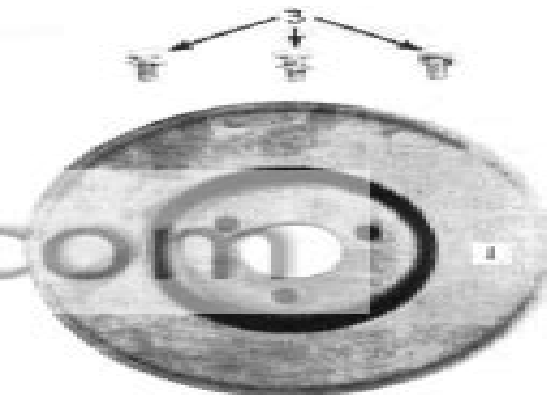
**SAFETY SHIELDS REMOVED FOR CLARITY.**

B. Before installing the brake disc be sure that when the pin in the brake control handle (1), Figure 125, is in the bottom of the slot that the brake lever (7), Figure 123, is 10° below horizontal. If it is not in this position, the connecting rod (2), Figure 125, located beside the right chain case and running from the brake shaft to the brake rock shaft should be lengthened or shortened until the 10° below horizontal position is achieved.

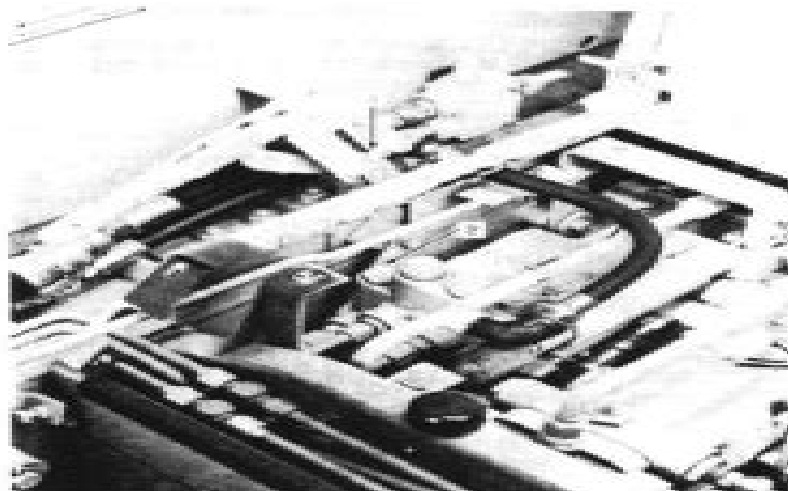
C. The brake disc (1), Figure 126, should be installed so a gap of 1/32"-3/32" (0.7-2.3 mm) exists between the outer brake pad and the disc. This should be done with the motor shaft pulled out to remove end play. Normally, if the shields

(2), Figure 126, removed during disassembly are reinstalled in the same position, this dimension will be achieved. Tighten the three 3/4" cap screws (3), Figure 126, to 30 ft. lbs. (41 N·m).

**FIGURE 124**



**FIGURE 126**



**SAFETY SHIELDS REMOVED FOR CLARITY.**

**FIGURE 125**

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## **Kubota L325 Manual:**

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