

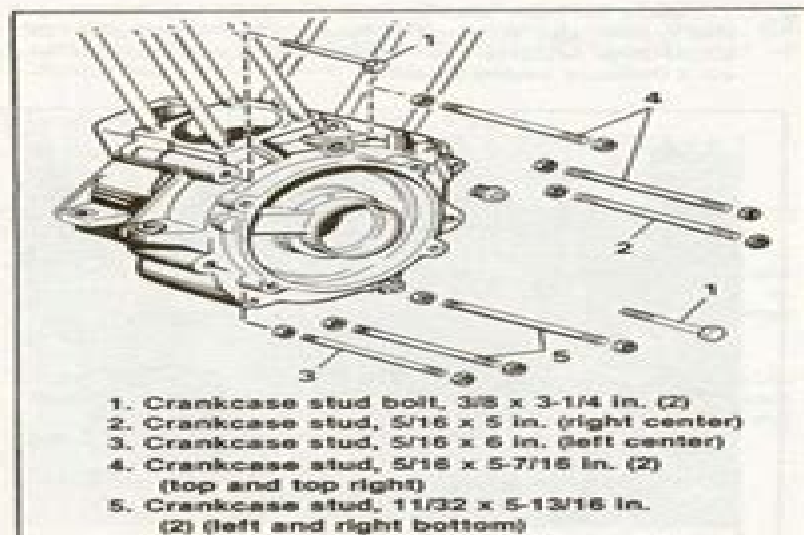


Figure 3-41. Crankcase Studs — Exploded View

5. See Figure 3-42. Position crankcase with gearcase (right) side up. Tap crankcase with soft face mallet to loosen right half. Lift right crankcase half (1) off pinion shaft main bearings (4). Remove spiral lock ring (2) from pinion shaft with tip of screwdriver. Lift bearing washers (3 and 5) with bearings and bearing retainers (4) off pinion shaft.
6. See Figure 3-43. Mount flywheel and left case assembly on press table supporting case on parallel bars and press on end of sprocket shaft with arbor press until flywheel assembly (8) drops out. Remove seal (7), freeing sprocket side bearing half (9), spacer (6) and spacer (10).
7. See Figure 3-44. If left main bearing is to be replaced, press out bearing races (11 and 13, Figure 3-42) from opposite sides of crankcase hole, using **CRANKSHAFT BEARING REMOVAL & INSTALLATION TOOL**, Part No. HD-94547-80. If bearing set is being replaced, remove lock ring (12) using a pin punch or similar tool. Rotate lock ring in groove so that one edge covers oil hole. Insert tool into oil hole with tapered end underneath lock ring. Tap on tool to force one end out of groove as shown in Figure 3-45. Starting at this free end, push ring out of bearing bore.

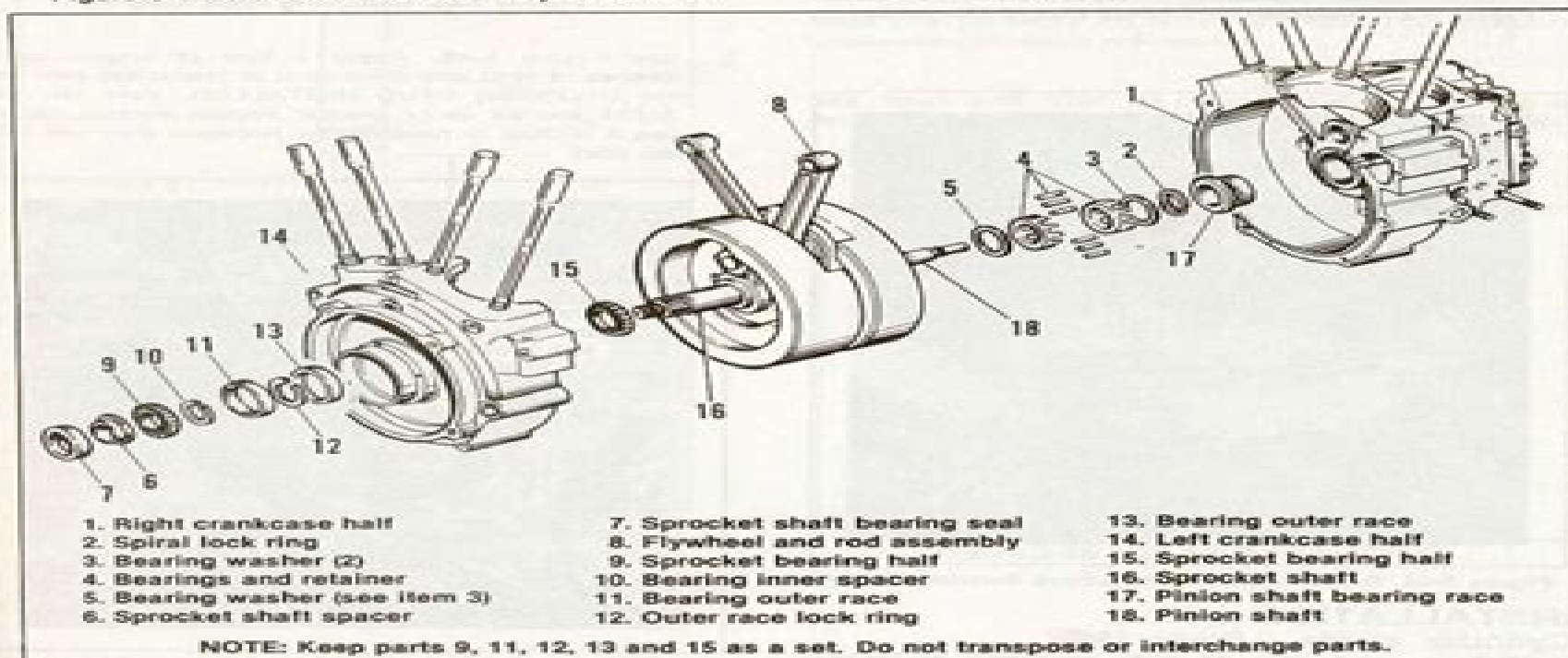


Figure 3-42. Crankcase - Exploded View

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A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Causey Enterprises, LLC text.

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