

SERIAL NUMBERS

Serial numbers are stamped on various locations on the frame, engine, transmission and cab/rear. Record these numbers in the Quick Reference Data section in the front of the book. Have these numbers available when ordering parts.

The frame serial number (Figure 1) is stamped on the right side of the frame down tube.

The VIN number label (Figure 2) is located just below the frame number on the right side frame down tube.

Engine serial number is stamped on a pad on the left side of the crankcase (Figure 3), as well as the right side of the crankcase (Figure 4).

The transmission serial number (Figure 5) is stamped on a pad on the right side of the transmission case next to the side door.

The cab/rear serial number (Figure 6) is located on the side of the cab/rear body next to the accelerator pump linkage.

Table 1 lists model designations.

FASTENERS

Proper fastener selection and installation is important to ensure that the vehicle operates as designed and can be serviced efficiently. The choice of original equipment fasteners is not arrived at by chance. Make sure that replacement fasteners meet all the same requirements as the originals.

Threaded Fasteners

Threaded fasteners secure most of the components on the vehicle. Most are tightened by turning them clockwise (right hand threads). If the normal rotation of the component being tightened would loosen the fastener, it may have left hand threads. If a left hand threaded fastener is used, it is noted in the text.

Two dimensions are required to match the threads of the fastener: the number of threads in a given distance and the outside diameter of the threads.

Two systems are currently used to specify threaded fastener dimensions: the U.S. Standard system and the metric system (Figure 7). Pay particular attention when working with mismatched fasteners; mismatching thread types can damage threads.



NOTE

To ensure that the fastener threads are not mismatched or cross-threaded, start all fasteners by hand. If a fastener is hard to start or turn, determine the cause before tightening with a wrench.

The length (L, Figure 8), diameter (D) and distance between thread crests (pitch) (P) classify metric screws and bolts. A typical bolt may be identified by the numbers, 6-1.25 x 150. This indicates the bolt has diameter of 6 mm, the distance between thread crests is 1.25 mm and the length is 150 mm. Always measure bolt length as shown in Figure 8 to avoid purchasing replacements of the wrong length.

The numbers located on the top of the fastener (Figure 8) indicate the strength of metric screws and bolts. The higher the number, the stronger the fastener is. Unnumbered fasteners are the weakest.

Many screws, bolts and nuts are combined with nuts to secure particular components. To indicate the size of a nut, manufacturers specify the internal diameter and the thread pitch.

The measurement across two flats on a nut or bolt indicates the wrench size.

WARNING

Do not install fasteners with a strength classification lower than what was originally installed by the manufacturer. Doing so may cause equipment failure and/or damage.

Torque Specifications

The materials used in the manufacture of the vehicle may be subjected to uneven stresses if the fasteners

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Harley-Davidson Motor Company



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WALNECK'S CLASSIC CYCLE TRADER, MAY 2004 Causey Enterprises, LLC, Harley-Davidson Service Manual Harley-Davidson Motor Company,1976* **Harley-Davidson Twin Cam 88 Service and Repair Manual** Alan Ahlstrand,2003 Every Haynes motorcycle manual is based on a complete teardown and rebuild and contains hundreds of photos with step by step instructions comprehensive routine maintenance and troubleshooting information and detailed wiring diagrams In addition to the standard repair manuals many of the titles are now in the Superbike format Superbike manuals offer numerous extra features including color sections for wiring diagrams performance data model history tools and workshop tips Clymer Harley-Davidson H-D Panheads 1948-1965 Penton Staff,1992-06-01 Harley Davidson Panheads are very popular machines built with precision engineering to ensure a long life on the road With the help of the Clymer Harley Davidson H D Panheads 1948 1965 Repair Manual in your toolbox you will be able to maintain service and repair your vintage motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too Harley-Davidson Service Manual Harley-Davidson Motor Company,1968* **Harley-Davidson Sportster '70 to '13** John Haynes,2016-05-01 Complete coverage for your Harley Davidson Sportster for 1970 to 2013 covering Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color Harley-Davidson Sportster Service and Repair Manual John H. Haynes,2008 Haynes Repair Manual for the Harley Davidson 1970 thru 2008 Sportster has clear instructions and hundreds of color photographs to help you perform anything from simple maintenance to basic repairs Whether you re a beginner or a pro you can save big with Haynes Complete coverage for your Harley Davidson 1970 thru 2008 Sportster Routine Maintenance and servicing Tune up

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Automotive News , **Harley-Davidson FLH/FLT Touring Series 2006-2009** Clymer Publications,2000-05-24 Complete coverage for your Harley Davidson Shovelhead and Evolution Big Twins for 1970 thru 1999 covering FL FX FLT FLH FXR Dyna and Softail with 1200 and 1340cc engines Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color Models covered include FLHT Electra Glide Standard 2006 2009 FLHTI Electra Glide Standard 2006 FLHTC Electra Glide Classic 2007 2009 FLHTCI Electra Glide Standard 2006 FLHTCU Ultra Classic Electra Glide 2007 2009 FLHTCUI Ultra Classic Electra Glide 2006 FLHTCU **Clymer Harley-Davidson Shovelheads 66-84: Service, Repair, Maintenance** Ron Wright,1992-09-01 Clymer motorcycle repair manuals can save you money on maintenance and repair bills Step by step procedures and detailed illustrations guide you through every job from maintenance and troubleshooting all the way to complete teardown and rebuild General information Troubleshooting Tune up and routine maintenance Engines Clutch Transmission and gearshift mechanisms Fuel injection system emissions controls and exhaust systems Electrical system Cooling system Front suspension and steering Rear suspension and final drive Brakes Frame body and frame repainting Supplements Wiring Diagrams Service Manual Harley-Davidson Motor Company,1947 *Harley-Davidson Fls/Fxs/Fxc Softail Series* Editors of Haynes Manuals,2020-08-18 With the help of the Clymer Harley Davidson FLS FXS FXC Softail Series Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific Harley Davidson Softail Series models covered by this manual are FLS 103

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Military Service Manual Harley-Davidson Motor Company, 1918 **Harley-Davidson Glides Owners Workshop Manual** Curt Choate, Tom Schauwecker, John Harold Haynes, 1991 **Harley-Davidson XL Sportster 2014-2017** Clymer Publications, 2018-05-01 Each Clymer manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine This manual covers the Harley Davidson XL Sportster built from 2014 to 2017 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box Specific models covered include XL883L SuperLow 2014 2017 XL883N Iron 883 2014 2017 XL883R Roadster 2014 2015 XL1200C 1200 Custom 2014 2017 XL1200CA Custom Limited A 2014 2016 XL1200CB 1200 Custom Limited B 2014 2017 XL1200CP 1200 Custom factory custom 2014 2016 XL1200CX Roadster 2016 2017 XL1200T SuperLow 2014 2017 XL1200V Seventy Two 2014 2016 and XL1200X Forty Eight 2014 2017

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