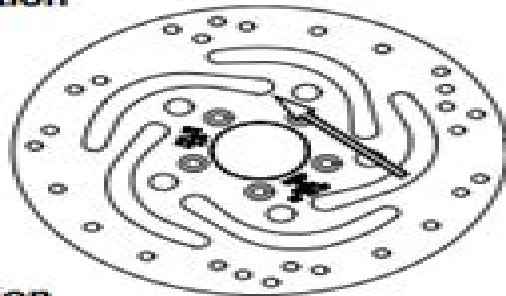
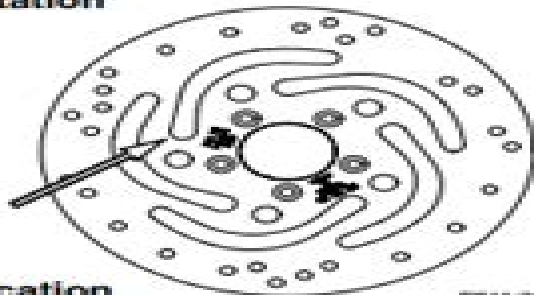


Wrong Location



Direction
of Rotation



Correct Location

52844x2x

Figure 2-9. Note Bulb Shaped End of Slot
(Left Side Brake Disc Shown)

3. If the brake discs are misaligned or in the wrong locations, proceed as follows:
 - a. Remove the front wheel. Remove both brake discs from hub.
 - b. Place the inboard sides of the brake discs together. Be sure the stampings (minimum thickness, part number and location) on both brake discs are on the outboard side.
 - c. Rotate discs as necessary until all vent holes are in alignment. Holding brake discs aligned, use a magic marker or paint pen to make a line across the edge of both brake discs.
 - d. Keeping the paint marks aligned, install brake discs to hub using new screws. Alternately tighten screws to 16-24 ft-lbs (22-33 Nm). Be sure that the brake disc stamped P/N 44156-00 LEFT is installed on the right side of the hub (valve stem side), and the brake disc stamped P/N 44136-00 RIGHT is installed on the left side of the hub.
 - e. Verify that the paint marks on the edges of the brake discs are still aligned. A long Phillips screwdriver or straight piece of drill rod can be inserted straight through the vent holes of both the left and right brake discs when correctly aligned. See Figure 2-10.



1. Paint Mark
2. Phillips Screwdriver

Figure 2-10. Perform Alignment Check

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Neil Schultz



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 Standard 2006 2009 FXSTB FXSTBI Night Train 2006 2009 FXSTC Softail Custom 2007 2010 FXSTD FXSTDI Softail Duece
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Table of Contents Harley Davidson Touring 2006 2008 Bike Repair Service Manual

1. Understanding the eBook Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - The Rise of Digital Reading Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - Personalized Recommendations
 - Harley Davidson Touring 2006 2008 Bike Repair Service Manual User Reviews and Ratings
 - Harley Davidson Touring 2006 2008 Bike Repair Service Manual and Bestseller Lists
5. Accessing Harley Davidson Touring 2006 2008 Bike Repair Service Manual Free and Paid eBooks
 - Harley Davidson Touring 2006 2008 Bike Repair Service Manual Public Domain eBooks
 - Harley Davidson Touring 2006 2008 Bike Repair Service Manual eBook Subscription Services
 - Harley Davidson Touring 2006 2008 Bike Repair Service Manual Budget-Friendly Options
6. Navigating Harley Davidson Touring 2006 2008 Bike Repair Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Harley Davidson Touring 2006 2008 Bike Repair Service Manual Compatibility with Devices
 - Harley Davidson Touring 2006 2008 Bike Repair Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - Highlighting and Note-Taking Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - Interactive Elements Harley Davidson Touring 2006 2008 Bike Repair Service Manual
8. Staying Engaged with Harley Davidson Touring 2006 2008 Bike Repair Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Harley Davidson Touring 2006 2008 Bike Repair Service Manual
- 9. Balancing eBooks and Physical Books Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley Davidson Touring 2006 2008 Bike Repair Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - Setting Reading Goals Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - Fact-Checking eBook Content of Harley Davidson Touring 2006 2008 Bike Repair Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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