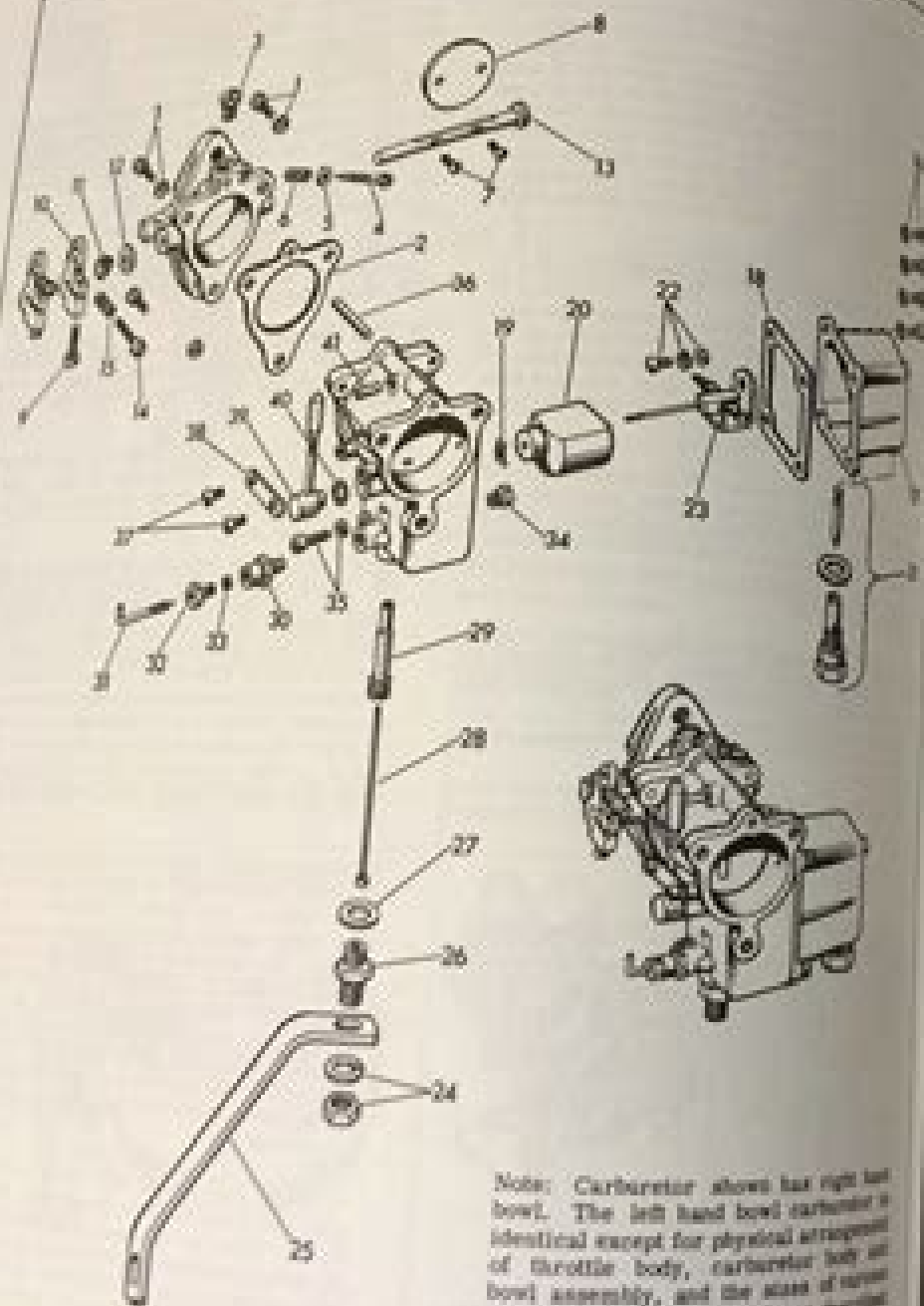




Note: Carburetor shown has right hand bowl. The left hand bowl carburetor is identical except for physical arrangement of throttle body, carburetor body and bowl assembly, and the sizes of some ports, holes and channels as indicated.

1. Throttle body screw and washer (2)
2. Body gasket
3. Idle hole body plug
4. Low-speed needle valve
5. Low-speed needle valve washer
6. Low-speed needle valve spring
7. Throttle shaft screw (2)
8. Throttle disc
9. Throttle lever clamping screw
10. Throttle lever
11. Throttle spring
12. Throttle shaft washer
13. Throttle shaft
14. Throttle lever stop screw
15. Throttle lever stop screw spring
16. Bowl mounting screw (4)
17. Bowl
18. Bowl gasket
19. Float nut
20. Float
21. Float valve and seat
22. Float lever screw and washers
23. Float lever and bracket assembly
24. Support bracket nut and lock washer
25. Support bracket
26. Bowl nut
27. Bowl nut gasket

Figure following name of part indicates quantity necessary for use

Remove air cleaner cover, air cleaner cartridge and fuel plate. Turn off fuel supply at valve and disconnect fuel line at carburetor.

Disconnect throttle control wire.

Remove carburetor support (if used).

Remove two carburetor fastening bolts and pull carburetor out.

The DC type carburetor consists of three main sub-assemblies; throttle body, carburetor body, and bowl assembly.

THROTTLE BODY DISASSEMBLY (Fig. 37-52)

To disassemble the throttle body, remove three throttle body screws and lock washers (1), body gasket (2), idle hole body plug (3), low-speed needle valve (4), washer (5) and needle valve spring (6).

Remove throttle shaft screws and lock washers (7) and free throttle disc (8) from shaft.

Loosen throttle lever clamping screw (9) from lever (10) and free spring (11), washer (12) and shaft (13) from throttle body. If necessary, remove stop screw (14) and spring (15) from throttle lever.

CARBURETOR BOWL DISASSEMBLY

To disassemble the carburetor bowl, remove bowl

CARBURETOR BOWL

To disassemble the bracket nut and lock washer (24) (if used). See The idle tube (23) venturi into the up

Ordinarily the body when the any reason it not attempt to

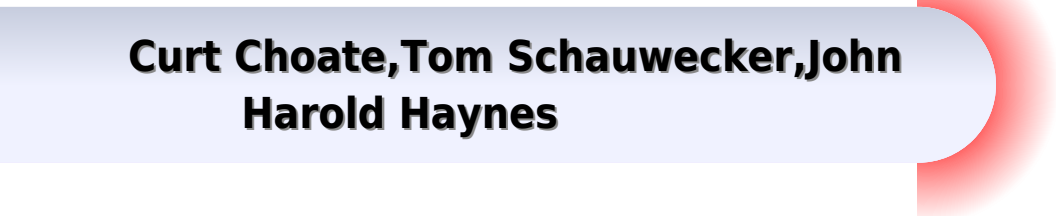
If the tube removal removed, remove the tube back and

The needle (21) dows against the screwdriver for. Preferably trim screwdriver to the sides to the same time grid slot is .001 in. "

Remove the bowl nut (26) to free bowl nut (27) and part

Harley Flh Manual

**Curt Choate, Tom Schauwecker, John
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