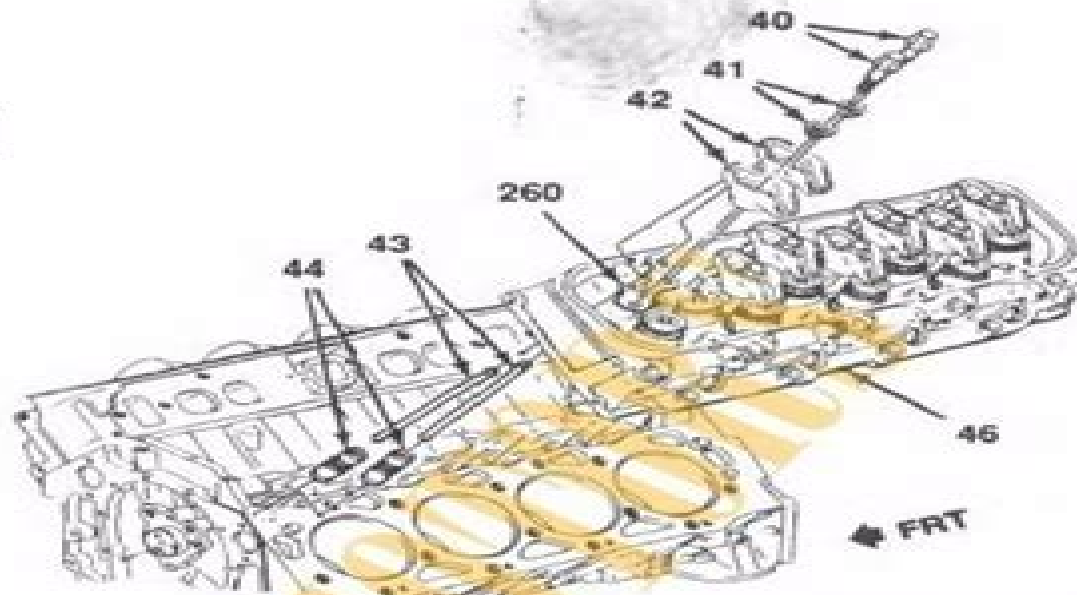
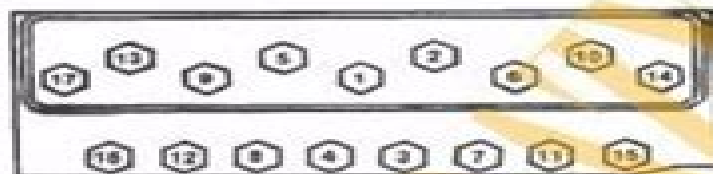


- 40. Bolt
- 41. Ball
- 42. Rocker Arm
- 43. Pushrod
- 44. Hydraulic Lifter
- 46. Cylinder Head
- 260. Pushrod Guide



F9325

Figure 72—Cylinder Head and Components (7.4L Engines)



B9572

Figure 73—Cylinder Head Bolt Tightening Sequence (5.0L and 5.7L Engines)

- Place the gasket in position over the dowel pins with the bead up.
- 2. Cylinder head. Carefully guide the cylinder head into place over the dowel pins and head gaskets.
- 3. Cylinder head bolts. Coat the threads of the bolts with sealing compound (Loctite #592 or equivalent) and install finger tight.



Tighten

- Bolts in three steps using the sequence shown in figures 73 or 74 until the proper torque is reached:
 - 5.0L and 5.7L engines:
 - The first sequence should go to 35 N·m (25 ft. lbs.).



B9570

Figure 74—Cylinder Head Bolt Tightening Sequence (7.4L Engines)

- The second sequence should go to 60 N·m (45 ft. lbs.).
- The final torque sequence should be 90 N·m (65 ft. lbs.).
- 7.4L engines:
 - The first sequence should go to 40 N·m (30 ft. lbs.).
 - The second sequence should go to 80 N·m (60 ft. lbs.).
 - The final torque sequence should be 110 N·m (80 ft. lbs.).

Manual Motor 350 Tbi Chevrolet

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