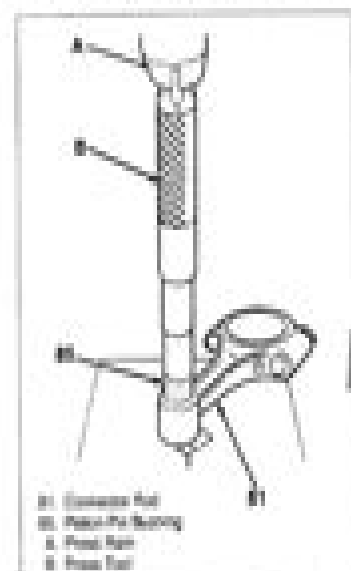


PISTON PIN BUSHING REPLACEMENT

Figure 62 and 63

1. Fully support the connecting rod upper end in a press.
2. Press out the old bushing, using a suitable press tool (figure 62).
3. Press the new bushing into place, using the press and press tool (figure 63). Be sure the oil holes in the bushing and connecting rod align.
4. Fit up the new bushing to the piston pin, using a pin nose grinder (figure 63).



A. Connecting Rod
B. Pin Nose Grinder
C. Old Bushing
D. Piston Pin

Figure 62: Removing or Installing the Piston Pin Bushing



Figure 63: Pressing the Connecting Rod Piston Pin Bushing

VIBRATION DAMPER REPLACEMENT

Remove or Disconnect (Figure 71)

1. Battery ground cables.
2. Tension strap for fan shroud.
3. Cooling fan (2) (figure 4, 542, 543).
4. Loosen the generator adjusting plate bolt and remove the drive belts.
5. Loosen the A/C compressor drive belt tensioner and remove the drive belt. Refer to A/C CONDITIONING (542, 18).
6. Damper bolts (2).
7. Vibration damper (2).



Figure 71: Crankshaft Damper and Pulley

Install or Connect (Figure 71)

1. Vibration damper (2).
2. Lubricate the bolt (2) threads with engine oil.
3. Bolts (2).

Tighten

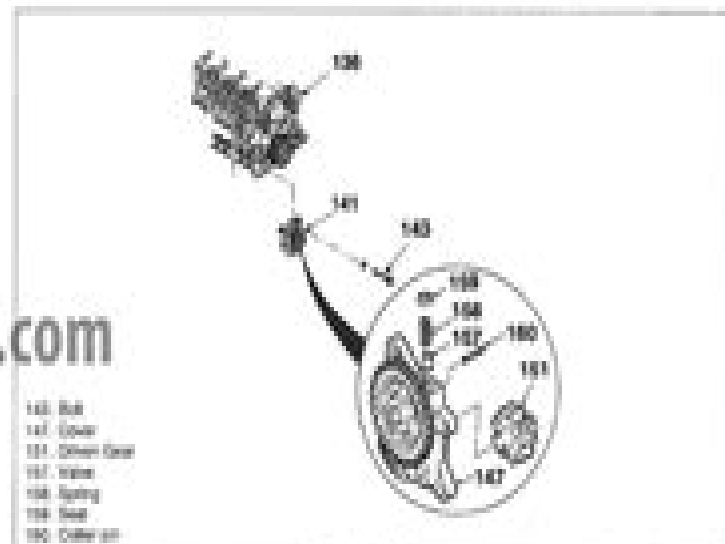
- Bolts (2) to 300 N·m (147 lb·ft).

4. Reinstall the drive belts.
5. Adjust the generator drive belts to push the belt 9 - 13 mm (0.354 - 0.512 in) with 98 N·m (72 lb·ft).
6. Adjust the A/C compressor drive belt tensioner to push the belt 14 - 20 mm (0.551 - 0.787 in) with 98 N·m (72 lb·ft).
7. Cooling fan (2) (figure 4, 542, 543).
8. Stay for fan shroud (figure 1, 542, 543).
9. Battery ground cables.

OIL PUMP REPLACEMENT

Remove or Disconnect (Figure 75)

1. Oil pan.
2. Power steering pump.
3. Flywheel.
4. Flywheel housing.
5. Flare of rear stringer.
6. Oil gear 4.
7. Bolts (14).
8. Oil pump (141).



141. Oil Pump
142. Oil Pan
143. Power Steering Pump
144. Flywheel
145. Flywheel Housing
146. Flare of Rear Stringer
147. Oil Gear 4
148. Bolts
149. Oil Pump
150. Oil Pan

Figure 75: Oil Pump

Measure (Figure 76, 77 and 78)

- Clear tooth to cover inner wall clearance as shown in figure 76. Use a feeler gauge, as shown. The clearance must not exceed 0.17 mm (0.007 in). If excessive, replace the pump assembly.
- Cover and gear end clearance, as shown in figure 77. Use a straightedge and feeler gauge, as shown. The clearance must not exceed 0.2 mm (0.0079 in). If excessive, replace the cover and gear set.

Disassemble (Figure 76)

1. Cover (147) and driven gear (151).
2. Retain valve (150, 152, 153, 155).

Clean

- All parts to solvent. Blow dry with compressed air.

Inspect (Figure 76)

- Gears (151), and cover (147) for pitting or wear.
- Retain valve (155) for wear.

- Drive and driven shaft (splines) as shown in figure 76. If the diameter is less than 13.5 mm (0.531 in), replace the shaft and gear set.
- Clearance between driven shaft and housing must not exceed 0.2 mm (0.0079 in).

- CHANGING THE ENGINE OIL AND OIL FILTER
- 542U ENGINE ON VEHICLE SERVICE
- DIAGNOSIS ON CLIMATEBELT AND LANE
- AIR INTAKE MANIFOLD AND EXHAUST MANIFOLD WITH TURBOCHARGER
- CHARGE AIR PIPE REPLACEMENT
- ADJUST MANIFOLD REPLACEMENT
- TURBOCHARGER REPLACEMENT
- EXHAUST MANIFOLD REPLACEMENT
- CRANKER HEAD COVER REPLACEMENT
- WATER PUMP AND COMPONENTS REPLACEMENT
- WATER PUMP COMPONENT REPLACEMENT
- GLOW PLUG REPLACEMENT
- CRANKER HEAD REPLACEMENT
- WATER PUMP GASKET REPLACEMENT
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- WATER PUMP REPLACEMENT
- WATER PUMP REPLACEMENT
- CRANKER HEAD GASKET REPLACEMENT
- PISTON AND CONNECTING ROD REPLACEMENT
- PISTON AND LOWER CRANK SHAFT REPLACEMENT
- CRANKER HEAD REPLACEMENT
- CRANKER HEAD GASKET REPLACEMENT
- PISTON PIN BUSHING REPLACEMENT
- VIBRATION DAMPER REPLACEMENT
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- SPRING SHAFT
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