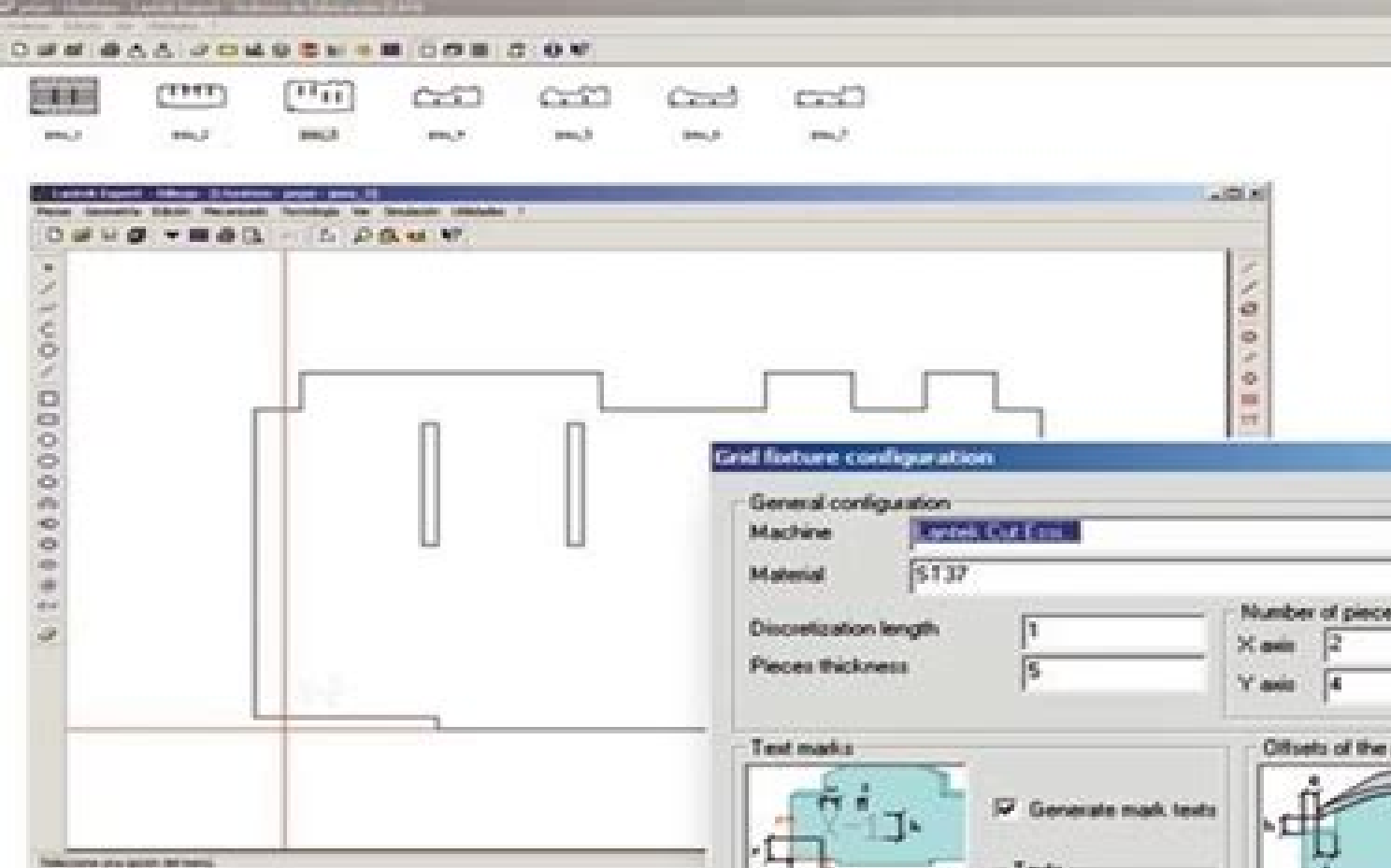




### Grid feature configuration

General configuration

Machine: Lathe Cut Line

Material: ST37

Discretization length: 1

Pieces thickness: 5

Number of pieces

X axis: 2

Y axis: 4

Lash mode

☐ No lashes

☒ Along X axis

☐ Along Y axis

Test marks

☒ Generate mark tests

Tests

Height: 10

Width: 4

Separat: 1

Offsets

X axis: 5

Y axis: 5

Offsets of the pieces

Height (h)

Z axis: 15

Internal offsets (i)

X axis: 5

Y axis: 5

External offsets (e)

X axis: 10

Y axis: 10

Removal holes

Offsets

X axis: 17.5

Y axis: 17.5

Offsets base piece

Offsets

X axis: 25

Y axis: 25

Length of the lashes

Length

Z: 50

Height in the holes

Height (h)

Z axis: 15

OK

Cancel

# Lantek 5x Software Manual

**G Orfield**



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