

ACTUAL POSITION

X 22.3998
Z -2.3870

DIST TO GO

LAST X -1.6816
Z -4.3619

SPINDLE

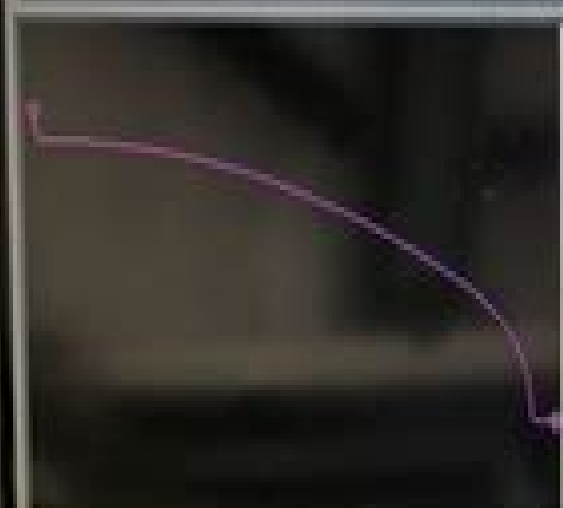
S: 62

NEXT BLOCK

LAST X -0.3164
Z -0.0737

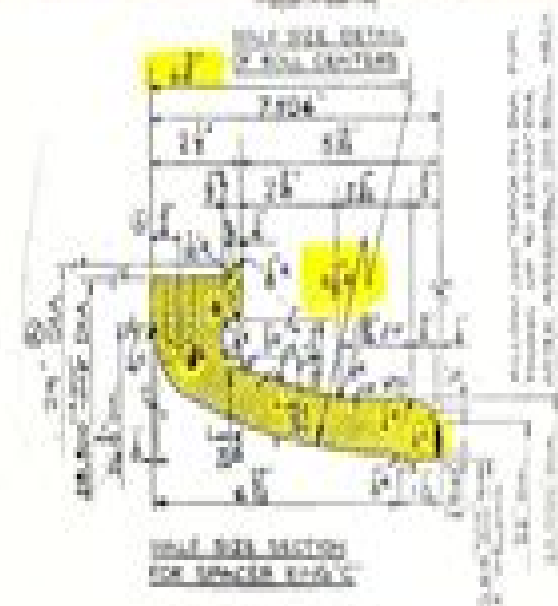
FEEDRATE

F:0.0145
INCH/REV



CYCLE CUTTING

AREA 1000.000 ST 2
TOOL 1000 2FIN X
FEED/REV 0.0100/IN 2 0.0000
S-SPD/REV 3500/REV IN 0.1000
S-DIRECT 100000
CUR ST X 19.7000
X26.375 Z0.2
X26.375 Z-0.125 F1000
R0.06 F1000
R1.375 F1000
R11.075 I44.410 X-0.75 F1000
R0.125 I20.410 X-0.710 F1000
X20.2 Z-0.042 R270 F1000



FANUC MANUAL GUIDE

Lathe Fanuc 180t Programming Manual

Jin-Ying Zhang



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