

## 540110 POWER UNIT REMOVAL/RESETTING

### Removal

Place the vehicle on the pit or on stands.

Loosen the hood (24), undo the fastening screws (27) and then remove the hood, remove supporting rail (26).

Disconnect negative cable (6) and positive cable (11) from battery (25), then remove the latter from the engine compartment.

Disconnect electric connections (3, 7, 8 and 9) and engine cable (4) from the ECU control unit, then release the engine cable from the strap securing the same to the cab.

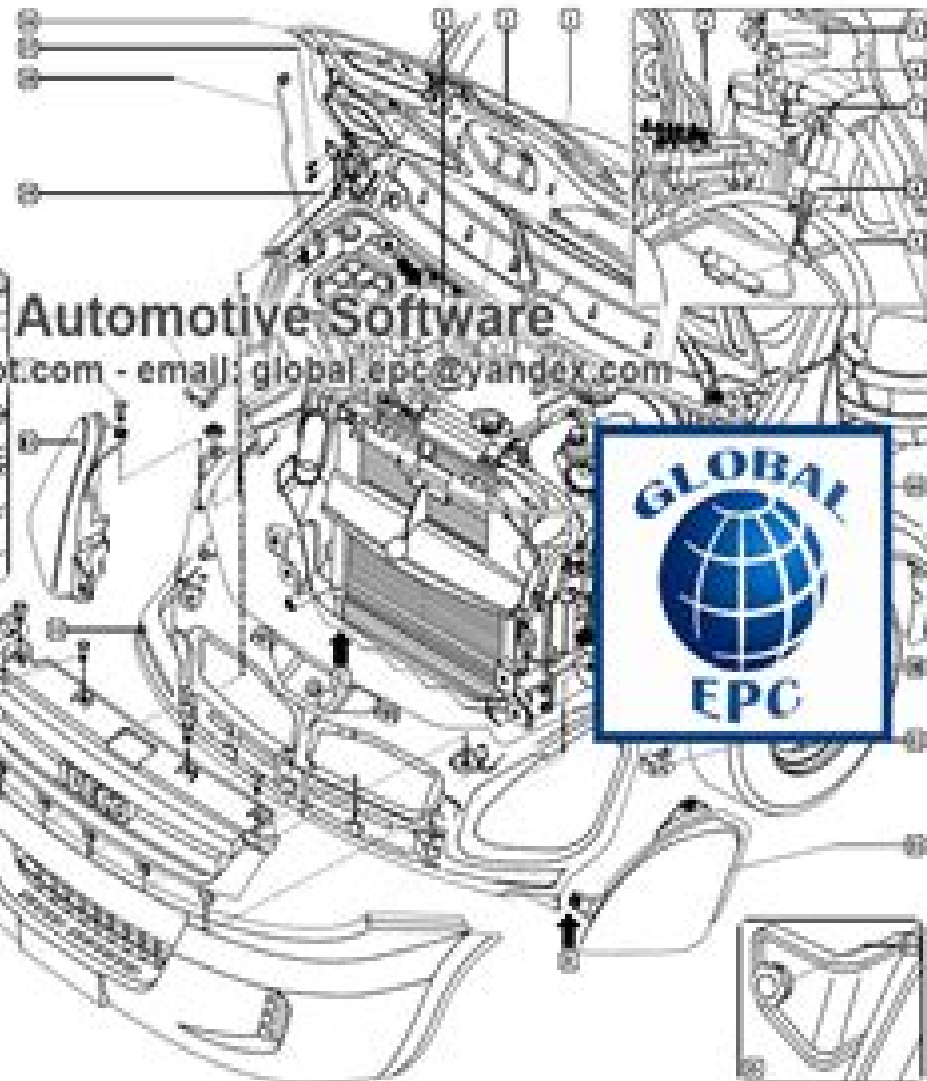
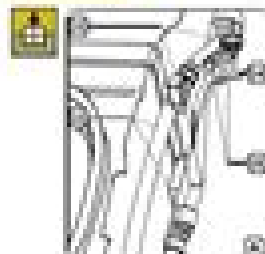
Unhook cable (1) from the hood opening control device.

Disconnect from headlamp electric connections (12).

Remove screws (29), then take off cover (18).

Remove fastening screws (32), then take off headlamp inserts (15).

Figure 1



**NOTE:** Do not change the assembly position of the insert (15) threaded bush (14, detail 25).

Remove the screws under fastening nuts, then remove escrowape (28).

Remove the screws under fastening nuts, then remove bumper (27).

Remove expansion tank (3) cap (2).

Put in follows from under the vehicle (see figure 1):

□ undo fastening screws (11 and 13), then remove lower air pump (24).

□ undo fastening screws (14), then remove lower control pump (24).

Push a tube (16) to radiator pipe union (detail 2), then unscrew cap (15) and drain the coolant into a suitable container.

**NOTE:** If the vehicle is equipped with a cab air conditioning unit, proceed as follows:

□ At the end of the air conditioning unit, disconnect (23), then blow the gas off the air conditioning unit as described in the respective chapter of the "Bodywork and chassis" section.

□ Disconnect electric connection (29) from the driving floor pressure switch.

□ Disconnect pipe (30) from air-conditioner compressor (17).

□ Remove nuts (25), then disconnect pipe (22) from expansion valve connection (19).

**NOTE:** Seal the air conditioning unit pipes and their respective inputs, to prevent moisture and impurities from penetrating into the system.

# Iveco Daily Parts Manual

**Sam Clegg**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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