# JAGUAR 3.4 LITRE MARK 2

Manufacturers: Jaguar Cars, Ltd., Coventry

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RIGINALLY introduced some two years ago at the Earls Court Motor Show, the 3.4-line Mark 2 car bears considerable similarity to the other vehicles of the range. Differences occur in perpect of the equipment which is fitted and a comparative study of the tabular data in this and previous articles in this series which have featured Jaguar cars will reveal, in detail, the extent of these variations.

The well-known six-cylindered overhead camahast engine is the power unit, and is available in various stages of sune and compression ratio; namely 7.0:1, 8.0:1 and 9:1. All the differences which affect runing serrings for each of the compression ratio states are to be found in the Tune-up data table on p. vi.

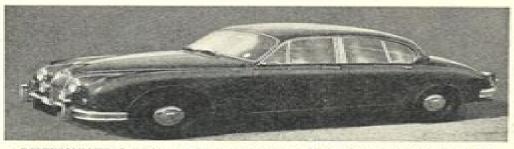
Disc braking is a feature of this car and is of the Dunlop pattern operating on all four wheels. While servicing details are included in the text and tabular sections of this article, a more fully detailed description of this equipment appears in Service Supplement 310/C44.

Transmission is taken through an hydraulically operated single dry place clutch and synchromesh gearbox to the hypoid bevel drive of the semi-floating Salisbury 4HA rear axle.

Overdrive is available as an optional fitment, as is also automatic transmission. In the former case, this equipment is of In the former case, this equipment is of Laycock-de Normanville pattern and has been fully described in Service Supplement 226/CL. In the latter case this equipment is of Borg-Warner manufacture and has been the tubyect of the following Service Supplement Sheets: 280/C19, 272/C23, 344/C39, 352/C63, 354/C64, 356/C65. This series comprises complete information for overhead a several and service work in neuricular n general and service work in particular for this transmission,

Cars are identified by chassis and engine serials. These are to be found stamped on a place which is attached to the engine side of the dash panel, beneath the bonner. Change numbers are stamped on top of the nearoide frame member above the rear engine mounting bracket. Engine numbers are prefixed KG or KH and suffixed /7, /8, and /9, indicating comprehence ratio.

Fest special roots are required for service to the car, but those considered executial are listed on p. iii. The remplace for use in timing the cambafts will be found in the car tookit. Threads and hexagons are in the main of S.A.E. purners and form, but certain proprietary equipment may be found to have threaded parts of British Standard Form.



DISTINGUISHING FEATURES. Slender screen and door pillars are fitted on this model, also wide wrap-around screens front and rear. Note foglamp disposition and frontal treutment

#### ENGINE

#### Mounting

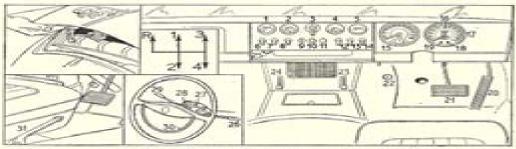
As front, cylindrical subber blocks bonded to studded planes at each end, bolted to brackets on either side of the crankcase and to chansis brackets.

As rear, engine/gearbox unit is supported by spring-loaded "T" piece bolted up to lugs on gearbox extension casing, shank of "T" piece passes through coil spring and is located and cushioned in rubber bush pressed into channel section support bolted to body floor. Packing blocks fit between flange of channel support and suffering places are inserted under heads of mounting

#### Removal

Engine and gearbox are best removed as assembly after removal of front sus-pension of car. Work should be carried out over pit with lifting tackle, or a camp, when in either case engine/gearbox may be withdrawn from below,

Jack up front suspension cross-member and remove road wheels. Support weight of car at front jacking points on blocks not less than 141 in high. Leave jack in position. Remove four securing man between suspension member and rear mounting, and four nuts and bolts to front mounting brackets. Disconnect anti-roll bar mountings from underframe. Undo brake hoses at body brackets; re-



INSTRUMENTS, CONTROLS, GEAR POSITIONS AND BONNET LOCK 17. Blacker switch. 23. Brains postal.

- Fred groups.
- Lightley wellsh.
  - GO groups. Water temperature gauge.
- between light switch.
- Panel light switch. Header fan switch. Spellien switch.
- title. Charge Shelbert.
- 13. Borest wiper neithch. life. Borean manher swiftsh.

12. May byth switch.

- St. Engine R.P.M. Indicator. 116. Where become represent factors.

- 17. Spendometer. 15. Fuel level warning light. 15. Incides worning light. 50. Accelerator.
- Obvection indicator R.M. Direction indicator L.M. Overdrive sentrel. Mann ring.

Headlang dipper. Header distribution Header temperatur Yest sentral.

Charges Steam tending primer

Top felt shows method of operating booned release motch, honor top left the operative positions of the gear lever.

Hollow left, the handbrake and inner left, charring columns controlls. Note: Automatic Transmission control

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