

# Understanding LOCK-OUT / TAG-OUT

1

## DEFINITIONS

The **Energy Source** is the root of any chemical, electrical, thermal, pneumatic, mechanical, or hydraulic energy. Energy can take its root in stored states.

An **Energy Isolating Device** is a mechanical device that physically prevents the transmission or release of energy. Some examples are:

- a manually operated electrical circuit breaker
- a disconnect switch
- a slide gate
- a line valve
- a block

To lock out a piece of machinery is to block the flow of energy from a power source to a specific piece of equipment. This is done by placing a lockout device on an energy isolating device, according to the established procedure, ensuring that the energy isolating device and the equipment being serviced cannot be operated until the lockout device is removed.

A **Tag-Out** is the placing of a warning tag, according to the established procedure, on the power source to warn others of the situation or condition.

- If it is possible to use a combination of the energy isolating device, in concert with a lock, to ensure the equipment can remain shut in Tag-Out, the employer can show that a Tag-Out will provide full protection.

- Use a Tag-Out if the energy isolating device cannot be locked out.

- When equipment or a machine undergoes major repairs, is renovated, replaced or modified, the energy isolating device will be designed to enable a lock-out.

2

## EQUIPMENT & TRAINING

Lockout and Tagout devices must meet the following requirements as outlined by OSHA 29 CFR 1910.147 (b) (2) (i):

- Durable:**
  - Must be able to withstand the environment that they are being intended for for the maximum period of time that equipment is expected.
  - Must be able to withstand harsh weather conditions as well as sun or damp conditions whether message does not become illegible or the tag itself does not deteriorate.
  - Tag must be capable of withstanding extreme temperatures.
- Unambiguous:**
  - Lockout devices must be standard in color, design or size when in facility. The format exclusive of a warning sign must also be standardized.
- Substantial:**
  - Lock must meet for substantial enough to prevent removal without the use of excessive force or unusual techniques. Tagouts must be substantial enough to prevent removal or accidental removal.
- Identifiable:**
  - Device must clearly identify the employee working in equipment.

### EMPLOYEE INFORMATION

Training shall be provided for all authorized and affected employees whenever there is a change in their job assignments, a change in machines, equipment or procedures that present a new hazard, or when there is a change in the energy control procedure.

Affected employees shall also be instructed whenever a periodic inspection reveals, or whenever the employer has reason to believe, that there are deviations from instructions for the employee knowledge or use of energy control procedures.

The training shall establish employee proficiency and identify new or revised controls, methods and procedures for equipment.

The employer shall identify that employee training has been accomplished and it being able to do so. The procedure will require each employee name and date of training. OSHA 29 CFR 1910.147 (b) (2) (ii).

3

## PROCEDURES

### LOCKOUT/ TAG-OUT SAFETY

- 1) Identify the types of energy sources used, potential hazards, and all control devices.
- 2) Notify all affected employees.
- 3) Turn off all operating controls.
- 4) Lock-out all energy sources.
- 5) Release all energy sources by blocking, bleeding and venting stored energy as found in springs, hydraulic systems, and pneumatic systems.
- 6) Lock-out all switches and energy controls to the off or safe position.
- 7) Test the operating controls. P.S. all controls to the on position. Do not intentionally get hurt before testing.
- 8) Return all operating controls to the off position.
- 9) Perform required work.
- 10) Remove Lock-Out devices only after the equipment is fully assembled and all affected employees have been notified. Each lockout device must be removed by the person who added it.

### RECOMMENDATIONS FOR LOCKOUT-TAGOUT

- 1. Gather as much information as possible about the job being locked out and about the area affected by the operation.
- 2. Document specific procedures for each location.
- 3. Supervisors should make sure that all workers have placed their Lock/Out/Tag/Out devices on the energy sources before the workers enter the affected area.
- 4. After applying locks, the authorized employee should attach a tag which contains a warning and contains the name of the person who attached the tag.
- 5. Follow the "Tag, Don't Jam, Don't Jam" rule where each person who needs to work the machinery has a tag to make sure it is not jammed.
- 6. Each authorized employee should remove all of the on the tags and take them to the work or controls.
- 7. If the authorized employee does not remove the tags and tags, then the employee must be certain of the whereabouts and document this before reworking the lock and tags.



# Lockout Tagout Handout For Employees

**O García**



## **Lockout Tagout Handout For Employees:**

*Safety and the Security Professional* J. Robert Wyman, 2000-07-21 This quick reference is designed specifically for security professionals who have safety responsibilities in general industry offices retail manufacturing and other industrial facilities In a climate of profit driven business challenges the policies that ensure human welfare should not be difficult to implement Safety Strategies for the Security Professional presents the daily disciplines of OSHA compliant safety strategies in a concise and practical manner With more than a decade of experience in asset protection management J Robert Wyman brings the fundamental concepts of safety back into the reach of all safety managers security professionals and operations managers who hold the responsibility for occupational health Easily digestible guidelines for implementing safe practices Applies to a wide variety of industries including retail warehouse industrial and office venues Appeals to the unit manager with diverse duties while being comprehensive enough for corporate offices looking for handbooks to drive their safety efforts

**Fundamentals of Human Resource Management** David A. DeCenzo, Stephen P. Robbins, Susan L. Verhulst, 2016-05-16 This text is an unbound three hole punched version The 12th Edition of Fundamentals of Human Resource Management Binder Ready Version 12th Edition helps students understand and remember concepts through a straightforward and conversational writing style and a wealth of examples to clarify ideas and build interest The authors provide a strong foundation of essential elements of Human Resource Management as well as a clear understanding of how Human Resource Management links with business strategy Through practical applications the authors illustrate the importance of employees on every level of the organization helping students understand HRM elements such as recruitment training motivation retention safety the legal environment and how they support successful business strategies **7 Stupid**

**Reasons New Employees Get Injured ,** Occupational Health and Safety Management Charles D. Reese, 2018-10-08 Reflecting changes in the current health and safety landscape Occupational Health and Safety Management A Practical Approach Third Edition includes examples and tools to facilitate development and implementation of a safety and health management approach This how to book is not just an information providing text It shows you how to write a program and identify hazards as well as involve workers and attain their cooperation It emphasizes the need for better and more effective communication regarding safety and health See What s New in the Third Edition Chapters on workers compensation terrorism and Lean safety sustainability Additional coverage of flammable liquids and ventilation accident reporting and accident investigation New compliance requirements as well as expanded accident investigation environmental and risk analysis guidelines PowerPoint presentation slides for each chapter A complete and practical guide for the development and management of occupational safety and health programs in any industry setting the book supplies a management blueprint that can be used for occupational safety and health in any organization from the smallest to the largest beginning to develop or wanting to improve its safety and health approach It includes comprehensive guidelines for development of occupational

health and safety programs to a variety of industries and is especially useful for start up companies The author takes a total management approach to the development of written programs the identification of hazards the mitigation of hazards by the use of common safety and health tools the development of a safe workforce through communications motivational techniques involvement and training He addresses the tracking and acceptable risk from both safety and health hazards He also discusses how to work with and within the OSHA compliance approach as well as how to deal with the OSHA regulations workers compensation terrorism and Lean safety As you understand and apply the guidelines in each chapter you can put your company on the way toward building a successful and effective safety and health effort for its employers and employees

**Prevent Mold And Protect Your Workers , Occupational Health and Safety Technical Assistance Manual** ,1993 **Operations Forum** ,1993 **5 Proven Strategies for Reducing Workers' Comp Costs** ,2006 *Locking Out and Tagging Out Accidents* Richard Ennis,1992-11-24 Locking Out Tagging Out Accidents is a complete audio visual package designed to meet OSHA training requirements for OSHA Standard 29 CFR 1910 147 Included in this training package is an implementation plan management systems procedures checklists training information a summary of the OSHA lockout tagout standard and a copy of the Federal Register lockout tagout notice A sample employee training booklet is also provided The audio visual training program includes descriptions of hazardous energy sources lockout tagout devices and energy isolating devices It also features a review of the OSHA standard requirements and identifies the steps for locking out and tagging out Topics covered include the following *Workplace Safety and Health for Immigrants and Low Wage Workers* United States. Congress. Senate. Committee on Health, Education, Labor, and Pensions. Subcommittee on Employment, Safety, and Training,2002 *Become an Associate Safety Professional on Your First Attempt* Sami Ullah Rajput,2023-04-15 ASP is a world renowned safety qualification and this book serves as the ultimate exam preparation guide Become an Associate Safety Professional on Your First Attempt This book provides comprehensive information that will help you pass the Associate Safety Professional examination on your first attempt A concept or principle is not simply mentioned or described in passing but is explained in detail The book is a study guide for the ASP exam that is logically organized so that one section naturally flows into the next You will not have to worry about becoming lost in dense academic language since it has been written with an eye toward both technical accuracy and accessibility Test prep guides are only as good as their practice questions and explanations of answers which is another area in which our guide stands out You will find plenty of ASP practice test questions provided by this Become an Associate Safety Professional on Your First Attempt test prep team To ensure that the reasoning and principles behind each answer are clearly understood each answer is explained in depth We have helped hundreds of thousands of individuals pass standardized tests and achieve their education and career goals through Become an Associate Safety Professional on Your First Attempt ASP Safety Fundamentals Exam Secrets Study Guide does not fall short of the high standards we have set for Test Preparation guides The investment is one of the best you can make for your

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## **Table of Contents Lockout Tagout Handout For Employees**

1. Understanding the eBook Lockout Tagout Handout For Employees
  - The Rise of Digital Reading Lockout Tagout Handout For Employees
  - Advantages of eBooks Over Traditional Books
2. Identifying Lockout Tagout Handout For Employees
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Lockout Tagout Handout For Employees
  - User-Friendly Interface
4. Exploring eBook Recommendations from Lockout Tagout Handout For Employees
  - Personalized Recommendations
  - Lockout Tagout Handout For Employees User Reviews and Ratings
  - Lockout Tagout Handout For Employees and Bestseller Lists
5. Accessing Lockout Tagout Handout For Employees Free and Paid eBooks
  - Lockout Tagout Handout For Employees Public Domain eBooks
  - Lockout Tagout Handout For Employees eBook Subscription Services
  - Lockout Tagout Handout For Employees Budget-Friendly Options
6. Navigating Lockout Tagout Handout For Employees eBook Formats

- ePub, PDF, MOBI, and More
- Lockout Tagout Handout For Employees Compatibility with Devices
- Lockout Tagout Handout For Employees Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Lockout Tagout Handout For Employees
  - Highlighting and Note-Taking Lockout Tagout Handout For Employees
  - Interactive Elements Lockout Tagout Handout For Employees
- 8. Staying Engaged with Lockout Tagout Handout For Employees
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Lockout Tagout Handout For Employees
- 9. Balancing eBooks and Physical Books Lockout Tagout Handout For Employees
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Lockout Tagout Handout For Employees
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Lockout Tagout Handout For Employees
  - Setting Reading Goals Lockout Tagout Handout For Employees
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Lockout Tagout Handout For Employees
  - Fact-Checking eBook Content of Lockout Tagout Handout For Employees
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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