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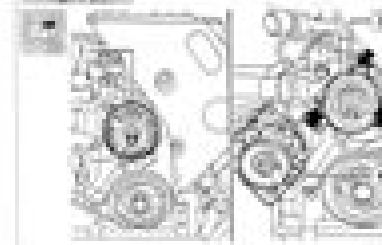
Figure 28



Lock pulley (1) in position using the lock assembly bolt (2) from the top (3) to water pump (2) shaft and remove it.

Add bearing nut (2) inserting a washers.

Figure 29



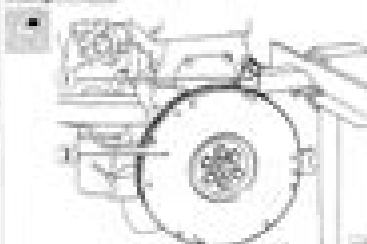
Remove pulley (1) from water pump shaft. Unscrew the lock (2) and remove bearing nut (2) from water pump shaft (2).

Bearing pulley (1) assembly can be reused unless there is particular components are not supplied in spare parts. Then in case of any failure, it is required to replace the whole assembly.

Remove the entire alternator (1) support from the lower structure.

Should it be required to dismantle alternator from engine, take note of position and thickness of washers placed between them in order not to vary alternator pulley alignment with respect to water pump pulley and crankshaft when refitting.

Figure 30



Lock bearing (2) in position with lock (2) from the top (3).

Figure 31



Uncover pulley (1) bearing nut and remove the from engine shaft.

Proceed as follows: the engine with modified belt timing system only.

Figure 32



Remove timing system control upper cover (1).

Remove power steering pump (2).

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