

JAGUAR

420

SERVICE MANUAL

NOTE: All references in this Manual to "right-hand side" and "left-hand side" are made assuming the person to be looking from the rear of the car or unit.



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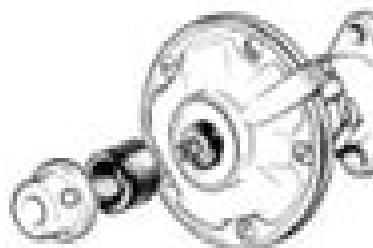
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JAGUAR CARS LIMITED, COVENTRY, ENGLAND

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BRAKES



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Fig. No. 6 The master valve filter components

Insert new pads. Line up the holes in the backing plates and caliper bolts. Fit the retaining pins and secure with the taper clips. The retaining pins must NOT be forced into their locating holes. Ensure that the pads are free to move slightly to allow for brake adjustment and automatic adjustment.

Tap up the reservoir to the correct level and apply the brakes several times until the pedal feels "solid".

CALLIPER OVERHAUL

In order to replace the pistons and seals, or change the rubber dust covers, it will be necessary to remove the caliper from the car as detailed on page 1, 13.



Fig. No. 7 Piston pin removed

Release the rubber dust cover by from its groove in the cylinder bore.

Push a rag between the pistons and apply air pressure through the inlet port to "blow" the pistons from the cylinder bores. Extract the cylinder sealing ring from the bore.

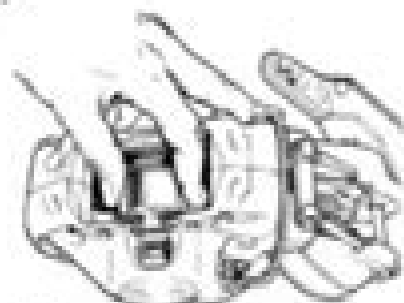
Examine the cylinder bore for any sign of scoring, "scuffing" or corrosion. The bore may be cleaned up with the steel wool but be sure to remove all traces of particles before proceeding.

It is important that, in cleaning the components, no petrol, paraffin, or any mineral fluid of any kind should be used. Use ONLY Gilling Cleaning Fluid. Lubricate the working surfaces of the pistons and pistons with clean Castrol/Spring Castrol Brake Fluid.

Fit new rubber sealing rings in the grooves of the cylinder bores. Locate the pistons in the bores. Push the rubber dust cover into its groove in the cylinder bore.

Insert the pistons in the bores. Fit Rubber Grease and insert the pistons in the bores. Clean the seal cover, clean and fit seal cover. Fit the seal cover in the groove in the cylinder bore. Apply even pressure to the pistons and the seal cover to the pistons.

Refer to the car as detailed on page 1, 13.



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Fig. No. 8 Fitting a caliper piston

BLEEDING THE BRAKE SYSTEM

Bleeding the brake hydraulic system (excluding the air) is not a routine maintenance operation and should only be necessary when a portion of the hydraulic system has been disconnected, or if the fluid level has been allowed to fall. The presence of air in the system will cause the brake pedal to feel "spongy" when applied. During the bleeding operation, it is important that the level of the appropriate reservoir is kept topped-up to avoid drawing more air into the system. Check that all connections are tight and all steel pipes closed.

Fit the appropriate reservoir with the recommended brand of brake fluid.

Jaguar Mk10 1965 Repair Service Manual

John Haynes



Jaguar Mk10 1965 Repair Service Manual:

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Road & Track ,1980-02 *Motor Cycling and Motoring* ,1972 **The Autocar** ,1970 **Autocar & Motor** ,1990-05
Autocar ,1999 *Motor Sport* William Boddy,1970 The Jaguar Mk 10 and 420g, 3.8 and 4.2 Litre, Workshop Manual
Bentley,Jaguar Cars Ltd,1994-07 Jane's All the World's Aircraft ,1983 HM Jaguar Daimler XJ6 XJ Sovereign 1968-86
Haynes,2014-07 A maintenance and repair manual for the DIY mechanic **Jaguar MK 1, 2 1955-1969 Owners**
Workshop Manual Veloce Press,2001-11 Veloce Press in close cooperation with Brooklands Books Ltd has brought this and
other repair manuals previously published as part of the Autobooks Owners Workshop Manual Series back into print The
series is an invaluable resource for the classic car enthusiast and a must have for owners interested in performing their own
maintenance **Jaguar Mk 7 - Mk 8 - Mk 9 - Xk120 - Xk140 - Xk150 Workshop Manual 1948-1961** Floyd
Clymer,2018-11-12 A previously unpublished manual from the Floyd Clymer archives It includes complete technical data
service and maintenance information and comprehensive detailed instructions for the repair and overhaul of all major and
minor mechanical and electrical components for the 1948 to 1961 Jaguar MK 7 MK 8 MK 9 and the XK120 XK140 XK150
automobiles **Jaguar, XJ6, 1968 Thru 1979** John Harold Haynes,P. G. Strasman,1980 **Jaguar XJ6 1968 thru 1986**
John Haynes,1987-07-30 Haynes disassembles every subject vehicle and documents every step with thorough instructions
and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *Jaguar X-type Petrol &
Diesel Service and Repair Manual* Martynn Randall,2014 **Jaguar Mk I and II, 240 and 340 Owners Workshop**
Manual John Harold Haynes,2012-10 This title is a DIY workshop manual for Jaguar Mk I and II 240 and 340 owners The
book features maintenance and repair procedures for these vehicles *Jaguar, Mark 10 Model, Service Manual* Jaguar Cars
Ltd,1962

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Table of Contents Jaguar Mk10 1965 Repair Service Manual

1. Understanding the eBook Jaguar Mk10 1965 Repair Service Manual
 - The Rise of Digital Reading Jaguar Mk10 1965 Repair Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Jaguar Mk10 1965 Repair Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Jaguar Mk10 1965 Repair Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Jaguar Mk10 1965 Repair Service Manual
 - Personalized Recommendations
 - Jaguar Mk10 1965 Repair Service Manual User Reviews and Ratings
 - Jaguar Mk10 1965 Repair Service Manual and Bestseller Lists
5. Accessing Jaguar Mk10 1965 Repair Service Manual Free and Paid eBooks
 - Jaguar Mk10 1965 Repair Service Manual Public Domain eBooks
 - Jaguar Mk10 1965 Repair Service Manual eBook Subscription Services
 - Jaguar Mk10 1965 Repair Service Manual Budget-Friendly Options

6. Navigating Jaguar Mk10 1965 Repair Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Jaguar Mk10 1965 Repair Service Manual Compatibility with Devices
 - Jaguar Mk10 1965 Repair Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Jaguar Mk10 1965 Repair Service Manual
 - Highlighting and Note-Taking Jaguar Mk10 1965 Repair Service Manual
 - Interactive Elements Jaguar Mk10 1965 Repair Service Manual
8. Staying Engaged with Jaguar Mk10 1965 Repair Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Jaguar Mk10 1965 Repair Service Manual
9. Balancing eBooks and Physical Books Jaguar Mk10 1965 Repair Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Jaguar Mk10 1965 Repair Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Jaguar Mk10 1965 Repair Service Manual
 - Setting Reading Goals Jaguar Mk10 1965 Repair Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Jaguar Mk10 1965 Repair Service Manual
 - Fact-Checking eBook Content of Jaguar Mk10 1965 Repair Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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