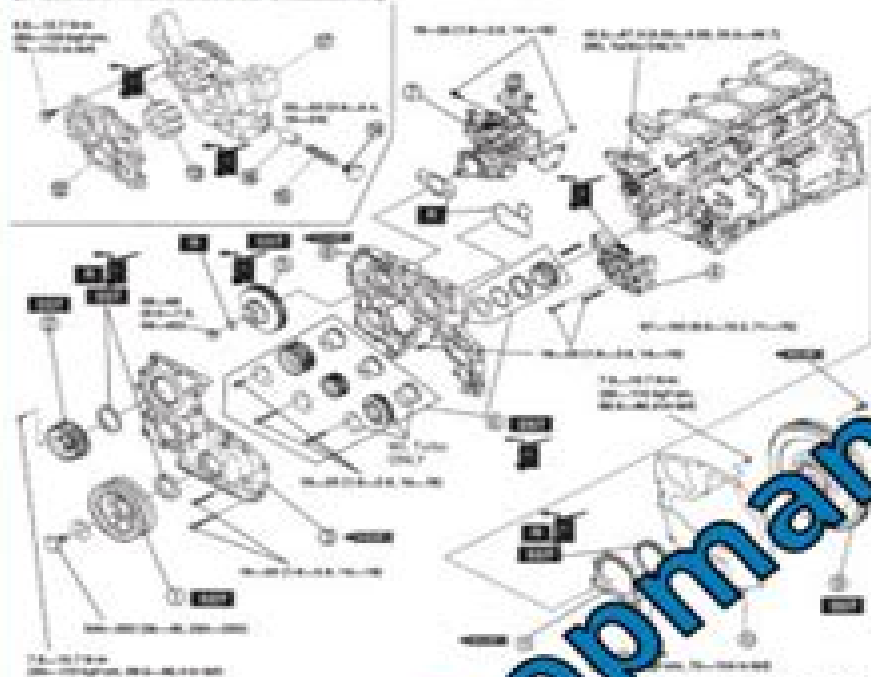


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CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley
2	PIP pulley
3	Timing gear cover
4	Oil pump
5	PIP gear
6	Timing gear
7	PIP gear
8	Oil pump

9	Oil pump
10	Oil pump
11	Oil pump
12	Oil pump
13	Oil pump
14	Oil pump
15	Oil pump
16	Oil pump
17	Oil pump

Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



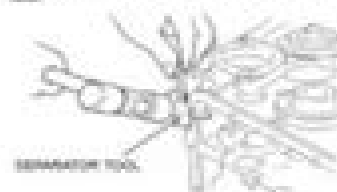
PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



PIP Gear Disassembly Note

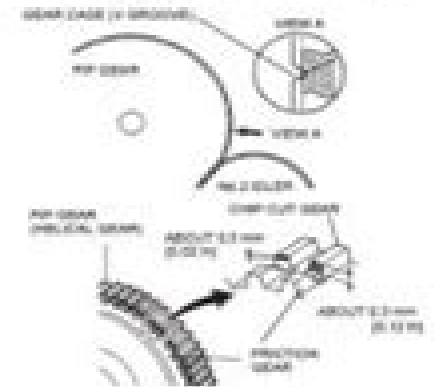
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

Note

- If the ship out gear is hard to find, move the PIP gear on notch back and forth, then check the ship out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

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web step 1 spell out the problem always remember that a team building activity is essentially meant to solve a particular problem that is currently affecting the team s performance if you have been doing a needs assessment in past team building activities then this step should already be a habit on the other hand there is no point spelling

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web provide information knowledge skills and resources on team building and demonstrate the importance of teamwork in sustainable development inculcate skills on leadership and decision making explain methods of dealing with organisational conflicts including resolution and third party mediation

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web include details such as event objectives proposed activities timeline budget breakdown and expected outcomes in a comprehensive team building event proposal additionally highlight your expertise in designing engaging team building experiences tailored to the client s industry and goals