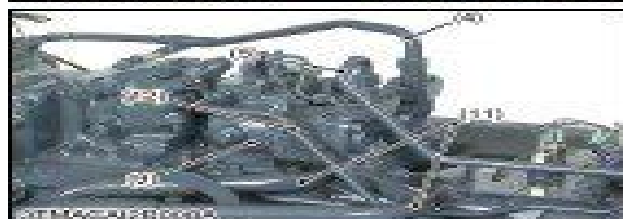
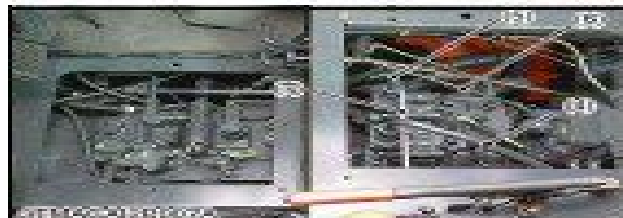
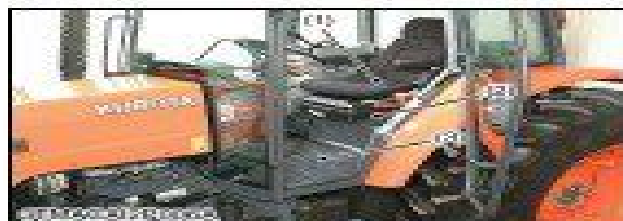


### (3) Removing PTO Clutch Valve



#### Gear Pump and Pump Base Assembly

1. Remove the seat (1) and floor cover (2).
2. Remove the floor mat (3) and inspection plate under the floor mat.
3. Remove the delivery pipe 1 (4) and delivery pipe 2 (5).
4. Remove the lowering speed adjusting rod (6).
5. Disconnect the parking brake cable (7).
6. Disconnect the PTO clutch cable (8).
7. Disconnect the suction pipes (11).
8. Remove the pump base (9) with gear pump.

#### (When reassembling)

- Apply liquid gasket (Three Bond 1208C or equivalent) to joint face of transmission case and valve assembly.
- Replace the oil pipes (10) with new ones.
- Be sure to check the PTO clutch lever movement. (Refer to "[1] CHECKING AND ADJUSTING" in this section.)

|                   |                                     |                                                             |
|-------------------|-------------------------------------|-------------------------------------------------------------|
| Tightening torque | Delivery pipe 1 and 2 retaining nut | 108 to 117 N·m<br>11.0 to 12.0 kgf·m<br>79.5 to 86.7 lbf·ft |
|                   | PTO pipe retaining nut              | 30 to 39 N·m<br>3.0 to 4.0 kgf·m<br>22 to 28 lbf·ft         |
|                   | Pump base mounting nut              | 75 to 90 N·m<br>7.5 to 9.2 kgf·m<br>55 to 65 lbf·ft         |

(1) Seat

(2) Floor Cover

(3) Floor Mat

(4) Delivery Pipe 1

(5) Delivery Pipe 2

(6) Lowering Speed Adjusting Rod

(7) Parking Brake Cable

(8) PTO Clutch Cable

(9) Pump Base

(10) Oil Pipe

(11) Suction Pipe

(12) PTO Pipe

W1.017134

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## **Table of Contents Kubota M108s Tractor Workshop Service Repair Manual German**

1. Understanding the eBook Kubota M108s Tractor Workshop Service Repair Manual German
  - The Rise of Digital Reading Kubota M108s Tractor Workshop Service Repair Manual German
  - Advantages of eBooks Over Traditional Books
2. Identifying Kubota M108s Tractor Workshop Service Repair Manual German
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kubota M108s Tractor Workshop Service Repair Manual German
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota M108s Tractor Workshop Service Repair Manual German
  - Personalized Recommendations
  - Kubota M108s Tractor Workshop Service Repair Manual German User Reviews and Ratings
  - Kubota M108s Tractor Workshop Service Repair Manual German and Bestseller Lists
5. Accessing Kubota M108s Tractor Workshop Service Repair Manual German Free and Paid eBooks
  - Kubota M108s Tractor Workshop Service Repair Manual German Public Domain eBooks
  - Kubota M108s Tractor Workshop Service Repair Manual German eBook Subscription Services
  - Kubota M108s Tractor Workshop Service Repair Manual German Budget-Friendly Options
6. Navigating Kubota M108s Tractor Workshop Service Repair Manual German eBook Formats

- ePub, PDF, MOBI, and More
  - Kubota M108s Tractor Workshop Service Repair Manual German Compatibility with Devices
  - Kubota M108s Tractor Workshop Service Repair Manual German Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Kubota M108s Tractor Workshop Service Repair Manual German
    - Highlighting and Note-Taking Kubota M108s Tractor Workshop Service Repair Manual German
    - Interactive Elements Kubota M108s Tractor Workshop Service Repair Manual German
  8. Staying Engaged with Kubota M108s Tractor Workshop Service Repair Manual German
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Kubota M108s Tractor Workshop Service Repair Manual German
  9. Balancing eBooks and Physical Books Kubota M108s Tractor Workshop Service Repair Manual German
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Kubota M108s Tractor Workshop Service Repair Manual German
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Kubota M108s Tractor Workshop Service Repair Manual German
    - Setting Reading Goals Kubota M108s Tractor Workshop Service Repair Manual German
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Kubota M108s Tractor Workshop Service Repair Manual German
    - Fact-Checking eBook Content of Kubota M108s Tractor Workshop Service Repair Manual German
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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