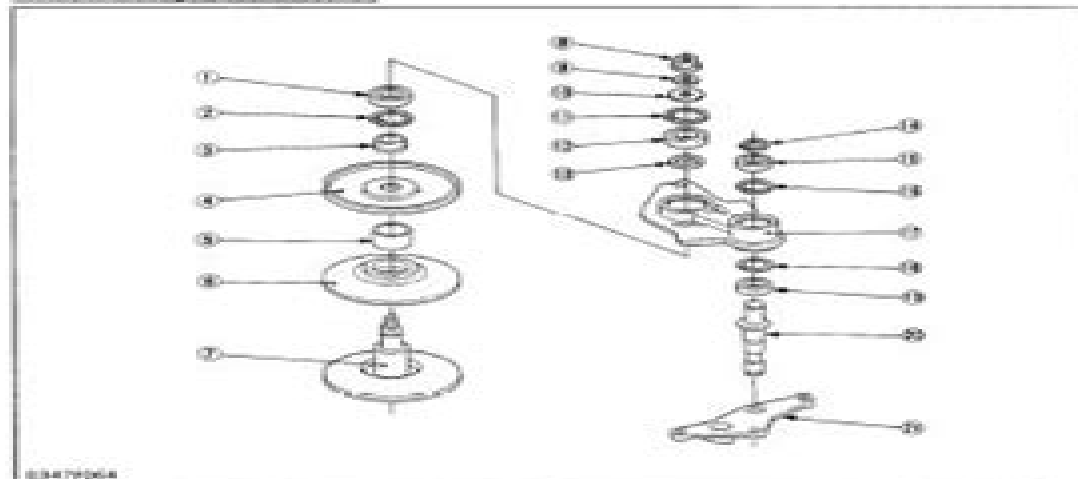




(10) Spring	(40) Transmission Pulley
(20) Speed Change Rod	(50) Clutch Rod
(30) Transmission Spring	



### Disassembling Speed Variator



1. Remove the external snap ring (14), and tap out the speed change arm shaft (20) with the steering gear support (21).
2. Unscrew the sheave shaft mounting nut (8), and remove the sheave (4), middle sheave (6) and sheave shaft (7).

### Tension Pulley and Speed Change Rod

1. Remove the tension spring (3).
2. Remove the spring (1).
3. Unscrew the speed change rod mounting nut, and remove the speed change rod (2).
4. Pull out the cotter pin, and remove the clutch rod (5).
5. Remove the external snap ring, and remove the tension pulley (4).

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- Apply grease to the tension pulley.
- After reassembling the speed change rod, be sure to check the maximum speed. (See page 5-55)
- After reassembling the clutch rod, be sure to check the clutch-brake pedal play. (See page 5-67)

### Removing Speed Variator

1. Remove the belt support (5).
2. Remove the belt (2) between the speed variator and transmission.
3. Remove the belt (3) between the speed variator and engine.
4. Unscrew the steering gear support mounting screws, and remove the speed variator (1) with the steering gear support (4).

(11) Speed Viscosity	(48) Showering Gear Support
(12) Bath	(51) Bath Support
(13) Bath	

- [illegible]

<http://www.merck.com/healthcare>

- Apply small amount of grease to the mobile shear bushing.

Figures in long margin	Other small marginal notes	Fig. 5 on 140, 2 on 141 10-13 on 14, 2 on 145 15, 2 on 146, 5 on 147
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# Kubota T1400 Owners Manual

**A Loxley**



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