

5. See Figure 7-48. Slide INSTALLER (Part No. HD-47856-1) over adapter until cupped end of installer is flat against seal.
6. See Figure 7-49. Thread nut (Part No. HD-47856-6) onto end of adapter, until it tightens against installer.
7. See Figure 7-50. Place crow's foot wrench (Part No. HD-47856-7) (1) with 1/2 inch drive breaker bar (2) on large nut. Place an adjustable wrench (3) on flats of hex head cast into end of adapter.
8. Holding adjustable wrench, tighten large nut with crow's foot wrench until outer face of seal is flush with outer edge of crankcase bore.

NOTE

It is acceptable to recess seal to about 0.030 in. (0.762 mm) below outer edge of bore. Seal depth will be controlled by tool.

9. Remove nut, installer, adapter and pilot.
10. Install main drive gear. See 6.5 TRANSMISSION SPROCKET.
11. Install the bearing inner race on the transmission mainshaft. See INSTALLATION under 7.5 TRANSMISSION ASSEMBLY.
12. Install the starter. See INSTALLATION under 5.4 STARTER.
13. Install the primary chaincase assembly. Install the clutch assembly, primary chain, chain tensioner assembly and compensating sprocket components. Install the primary chaincase cover. See PRIMARY CHAINCASE COVER under 6.2 PRIMARY CHAINCASE.

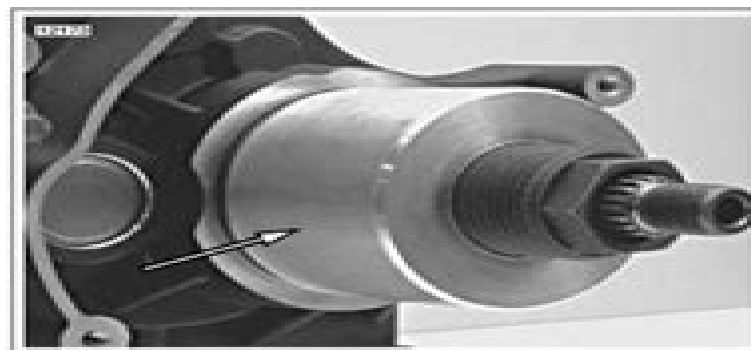


Figure 7-48. Place Installer (Part No. HD-47856-1) over Adapter.

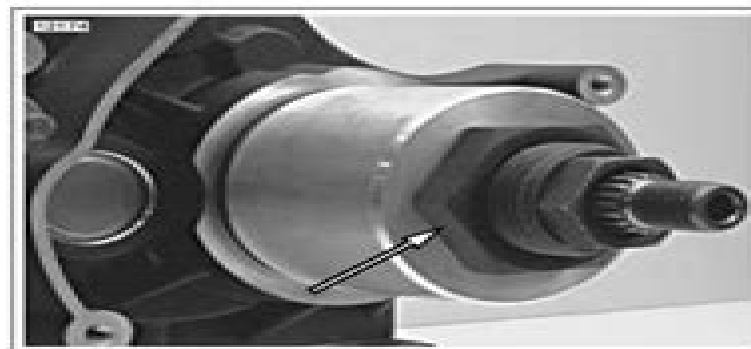
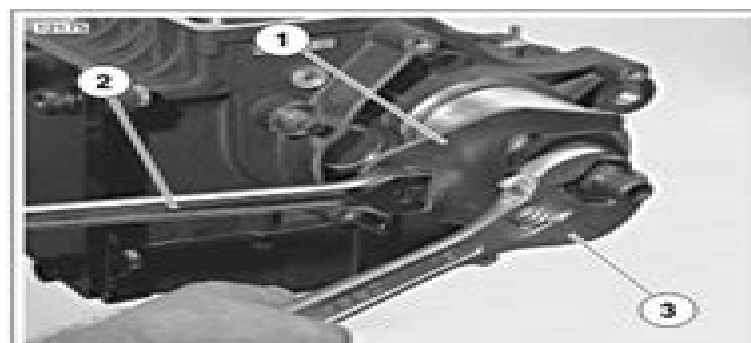


Figure 7-49. Install Nut (Part No. HD-47856-6)



1. Crow's foot wrench (Part No. HD-47856-7)
2. 1/2 inch breaker bar
3. Adjustable wrench

Figure 7-50. Press Seal Into Crankcase

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S Ben Porath



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