

FASTENERS

Proper fastener selection and installation is important to ensure the motorcycle operates as designed and can be serviced efficiently. The choice of original equipment fasteners is not arrived at by chance. Make sure that replacement fasteners meet all the same requirements as the originals.

Threaded Fasteners

Threaded fasteners secure most of the components on the motorcycle. Most are tightened by turning them clockwise (right-hand threads). If the normal rotation of the component being tightened would loosen the fastener, it may have left-hand threads. If a left-hand threaded fastener is used, it is noted in the text.

Two dimensions are required to match the threads of the fastener; the number of threads in a given distance and the outside diameter of the threads.

CAUTION

There are a variety of Metric and American fasteners used on the engine and chassis. Do not interchange fasteners of the incorrect type as the component along with the fastener may be damaged.

Two systems are currently used to specify threaded fastener dimensions: the U.S. Standard system and the metric system (Figure 7). Pay particular attention when working with unidentified fasteners; mismatching thread types can damage threads.

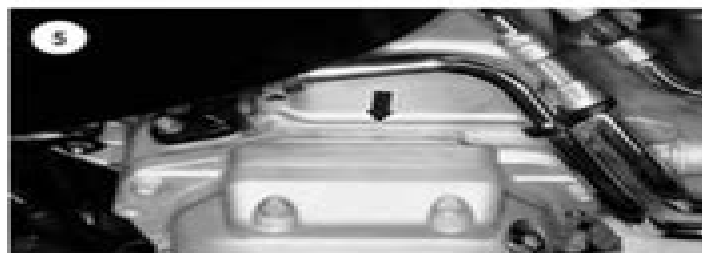
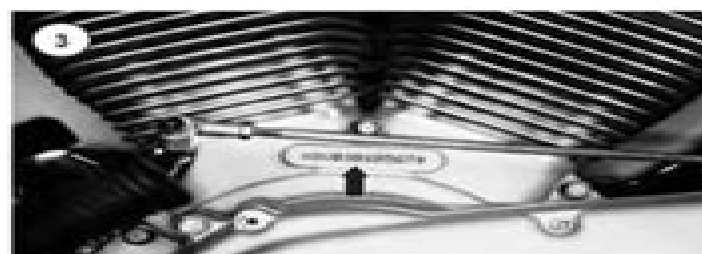
NOTE

To ensure the fastener threads are not mismatched or cross-threaded, start all fasteners by hand. If a fastener is hard to start or turn, determine the cause before tightening with a wrench.

The length (L, Figure 8), diameter (D) and distance between thread crests (pitch) (T) classify metric screws and bolts. A typical bolt may be identified by the numbers, 8—1.25 × 130. This indicates the bolt has diameter of 8 mm, the distance between thread crests is 1.25 mm and the length is 130 mm. Always measure bolt length as shown in Figure 8 to avoid purchasing replacements of the wrong length.

If a number is located on the top of the fastener, (Figure 8) this indicates the strength of the fastener. The higher the number, the stronger the fastener. Generally, unnumbered fasteners are the weakest.

Many screws, bolts and studs are combined with nuts to secure particular components. To indicate the size of a



Harley Davidson Softail Service Repair Workshop Manual

Michael Brown



Harley Davidson Softail Service Repair Workshop Manual:

Paperbound Books in Print 1995 Reed Reference Publishing, 1995-12 *Harley-Davidson Glides Owners Workshop Manual* Curt Choate, Tom Schauwecker, John Harold Haynes, 1991 *Donny's Unauthorized Technical Guide to Harley Davidson 1936 to Present* Donny Petersen, 2008-12-30 Donny is the Winner of the 2012 International Book Awards Donny Petersen offers the real deal in performancing your Harley Davidson Twin Cam Graphics pictures and charts guide the reader on a sure footed journey to a thorough H D Twin Cam performance understanding Petersen s insight makes technical issues understandable even for the novice Donny simply explains what unfailingly works in performancing the Twin Cam This is the second volume of Petersen s long awaited Donny s Unauthorized Technical Guide to Harley Davidson 1936 to Present This twelve volume series by the dean of motorcycle technology examines the theory design and practical aspects of Twin Cam performance Donny studied privately with Harley Davidson engineers having worked on Harleys for over 35 years He founded Toronto s Heavy Duty Cycles in 1974 North America s premier motorcycle shop Donny has ridden hundreds of performanced Shovels Evos and Twin Cams across four continents doing all of his own roadside repairs He has acquired his practical knowledge the hard way Donny has the privilege of sharing his performance secrets the easy way Donny will walk you through detailed performancing procedures like headwork turbo supercharging nitrous big inch Harleys and completing simple hop up procedures like air breathers exhausts and ignition modifications Donny Petersen feels honored to share the wealth of his motorcycle knowledge and technical expertise *Harley-Davidson Shovelhead and Evolution Big Twins '70 to '99* Tom Schauwecker, 2015-07-01 Complete coverage for your Harley Davidson Shovelhead and Evolution Big Twins for 1970 thru 1999 covering FL FX FLT FLH FXR Dyna and Softail with 1200 and 1340cc engines Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools workshop tips section in color *Books in Print Supplement* ,2002 *Harley-Davidson Twin Cam 88, 96 and 103 Models '99 to '10* Editors of Haynes Manuals, 2014-08-01 Complete coverage for your Harley Davidson Twin Cam 88 96 and 103 Models 1999 to 2010 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs

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Schauwecker, John Harold Haynes, 1984-01-01

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Table of Contents Harley Davidson Softail Service Repair Workshop Manual

1. Understanding the eBook Harley Davidson Softail Service Repair Workshop Manual
 - The Rise of Digital Reading Harley Davidson Softail Service Repair Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Harley Davidson Softail Service Repair Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley Davidson Softail Service Repair Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Harley Davidson Softail Service Repair Workshop Manual
 - Personalized Recommendations
 - Harley Davidson Softail Service Repair Workshop Manual User Reviews and Ratings
 - Harley Davidson Softail Service Repair Workshop Manual and Bestseller Lists
5. Accessing Harley Davidson Softail Service Repair Workshop Manual Free and Paid eBooks
 - Harley Davidson Softail Service Repair Workshop Manual Public Domain eBooks
 - Harley Davidson Softail Service Repair Workshop Manual eBook Subscription Services
 - Harley Davidson Softail Service Repair Workshop Manual Budget-Friendly Options
6. Navigating Harley Davidson Softail Service Repair Workshop Manual eBook Formats

- ePub, PDF, MOBI, and More
- Harley Davidson Softail Service Repair Workshop Manual Compatibility with Devices
- Harley Davidson Softail Service Repair Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Harley Davidson Softail Service Repair Workshop Manual
 - Highlighting and Note-Taking Harley Davidson Softail Service Repair Workshop Manual
 - Interactive Elements Harley Davidson Softail Service Repair Workshop Manual
- 8. Staying Engaged with Harley Davidson Softail Service Repair Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Harley Davidson Softail Service Repair Workshop Manual
- 9. Balancing eBooks and Physical Books Harley Davidson Softail Service Repair Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley Davidson Softail Service Repair Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Harley Davidson Softail Service Repair Workshop Manual
 - Setting Reading Goals Harley Davidson Softail Service Repair Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Harley Davidson Softail Service Repair Workshop Manual
 - Fact-Checking eBook Content of Harley Davidson Softail Service Repair Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
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