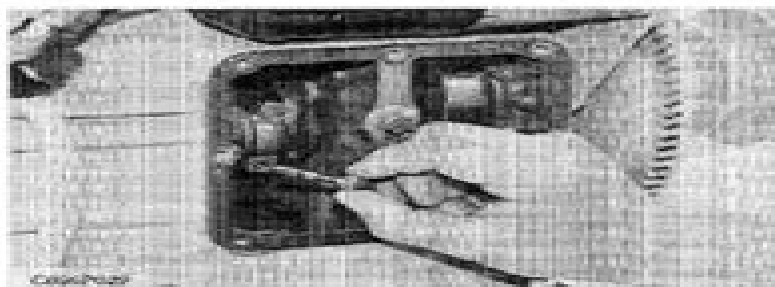


Cylinder Block Cover

1. Remove the cylinder block cover.

(When reassembling)

Tightening torque	Cylinder block cover screw	7.85 to 9.32 N·m 8.60 to 10.35 kgf·m 5.79 to 6.87 ft·lbs
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Connecting Rod Cap

1. Turn the flywheel to bring the piston to the bottom dead center.
2. Remove the connecting rod screws (1) to remove the connecting rod cap (2).

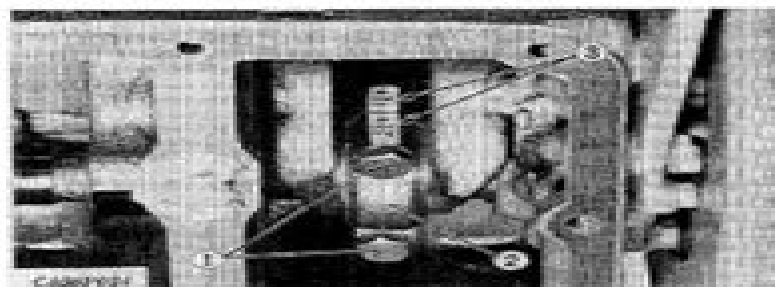
(When reassembling)

- Apply engine oil to the crank pin bearing.
- Align the marks (3) on the connecting rod cap and connecting rod, and then assemble them so that their marked side are on the same plane, and face upward.

■ IMPORTANT

- Apply engine oil to the entire connecting rod screws surface. Screw it lightly by hand and fully insert it. If it cannot be screwed in lightly, clean the thread. If it is still hard to screw, replace the screw.

Tightening torque	Connecting rod screw	14.7 to 18.6 N·m 1.5 to 1.9 kgf·m 10.8 to 13.7 ft·lbs
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- (1) Connecting Rod Screw
(2) Connecting Rod Cap
(3) Mark

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Lei Shi



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 - The Rise of Digital Reading Kubota Kubota Engine Zb400 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Kubota Engine Zb400 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Kubota Engine Zb400 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Kubota Engine Zb400 Service Manual

- Personalized Recommendations
- Kubota Kubota Engine Zb400 Service Manual User Reviews and Ratings
- Kubota Kubota Engine Zb400 Service Manual and Bestseller Lists
- 5. Accessing Kubota Kubota Engine Zb400 Service Manual Free and Paid eBooks
 - Kubota Kubota Engine Zb400 Service Manual Public Domain eBooks
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 - ePub, PDF, MOBI, and More
 - Kubota Kubota Engine Zb400 Service Manual Compatibility with Devices
 - Kubota Kubota Engine Zb400 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Kubota Engine Zb400 Service Manual
 - Highlighting and Note-Taking Kubota Kubota Engine Zb400 Service Manual
 - Interactive Elements Kubota Kubota Engine Zb400 Service Manual
- 8. Staying Engaged with Kubota Kubota Engine Zb400 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Kubota Engine Zb400 Service Manual
- 9. Balancing eBooks and Physical Books Kubota Kubota Engine Zb400 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Kubota Engine Zb400 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Kubota Engine Zb400 Service Manual
 - Setting Reading Goals Kubota Kubota Engine Zb400 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Kubota Engine Zb400 Service Manual

- Fact-Checking eBook Content of Kubota Kubota Engine Zb400 Service Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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