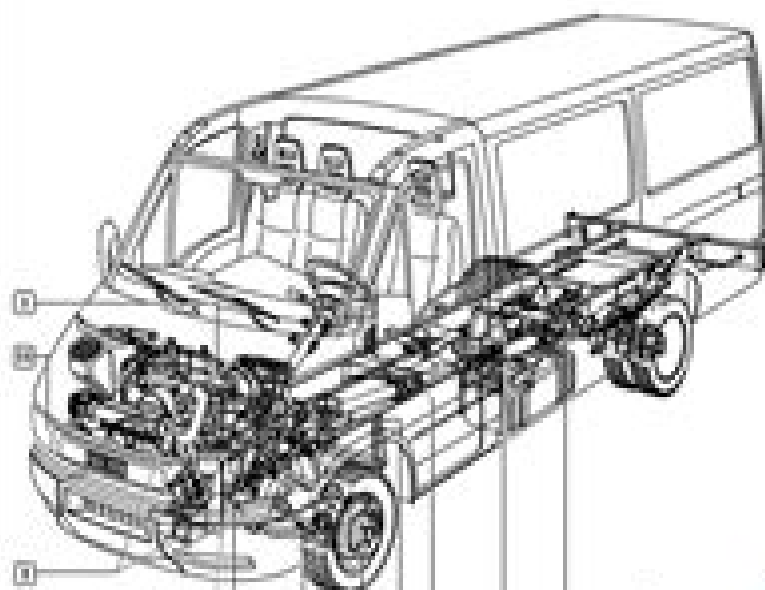


DIAGRAM OF CHECK AND/OR MAINTENANCE POINTS

Figure 1



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MAINTENANCE OPERATIONS



The figure given below are for the maintenance work on the engines (214C).



NOTE: After checking or changing parts, test the operation of the vehicle.

EO SERVICE (214C) engine with pre-chamber valves only

1. Changing engine oil

Figure 3



Take out the dipstick (1) from underneath the vehicle, remove the soundproofing guard and fit it back on after completing the operation. Remove the plug from the oil sump and drain the engine oil off into a special container. Pour oil into the engine through the dipstick (1) at the required grade and quantity (see fuel table in the GENERAL section).

FI SERVICE

NOTE: FI service is only for the engines of change procedures (214C) and (214D).

For (214C) and (214D) engines, bleed the air from the supply as described hereunder.



Take out the dipstick (1) from underneath the vehicle, remove the soundproofing guard, and fit it back on after completing the operation. Remove the plug from the oil sump and drain the engine oil off into a special container.

NOTE: For the engines (214C) use tool M1400H1 and remove the oil filter (2). For engines (214D) use tool M1400H1.



Before refilling the new cartridges, monitor the oil with engine off.

Turn the oil filter (2) on its hand until it is in contact with the mounting and then tighten to 24 N·m (tightening torque 23-24N). Screw the plug back on under the sump. Pour oil into the engine through the dipstick (1) at the required grade and quantity (see fuel table in the GENERAL section).

2. Changing the fuel filter

Figure 4



NOTE: For the engines (214C) use tool M1400H1 and remove the fuel filter (2). For engines (214D) use tool M1400H1.

For (214C) and (214D) engines, bleed the air from the supply as described hereunder.

Loosen the air filter housing screw (2) and operate the priming pump (1) until all the air in the system has been sucked from above the filter housing screw (2).



Loosen the air filter housing screw (2) and operate the priming pump (1) until all the air in the system has been sucked from above the filter housing screw (2).

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1. Understanding the eBook Iveco Daily 2000 Repair Service Manual
 - The Rise of Digital Reading Iveco Daily 2000 Repair Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Iveco Daily 2000 Repair Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iveco Daily 2000 Repair Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iveco Daily 2000 Repair Service Manual
 - Personalized Recommendations

- Iveco Daily 2000 Repair Service Manual User Reviews and Ratings
- Iveco Daily 2000 Repair Service Manual and Bestseller Lists
- 5. Accessing Iveco Daily 2000 Repair Service Manual Free and Paid eBooks
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 - Iveco Daily 2000 Repair Service Manual Enhanced eBook Features
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 - Highlighting and Note-Taking Iveco Daily 2000 Repair Service Manual
 - Interactive Elements Iveco Daily 2000 Repair Service Manual
- 8. Staying Engaged with Iveco Daily 2000 Repair Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iveco Daily 2000 Repair Service Manual
- 9. Balancing eBooks and Physical Books Iveco Daily 2000 Repair Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iveco Daily 2000 Repair Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Iveco Daily 2000 Repair Service Manual
 - Setting Reading Goals Iveco Daily 2000 Repair Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iveco Daily 2000 Repair Service Manual
 - Fact-Checking eBook Content of Iveco Daily 2000 Repair Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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