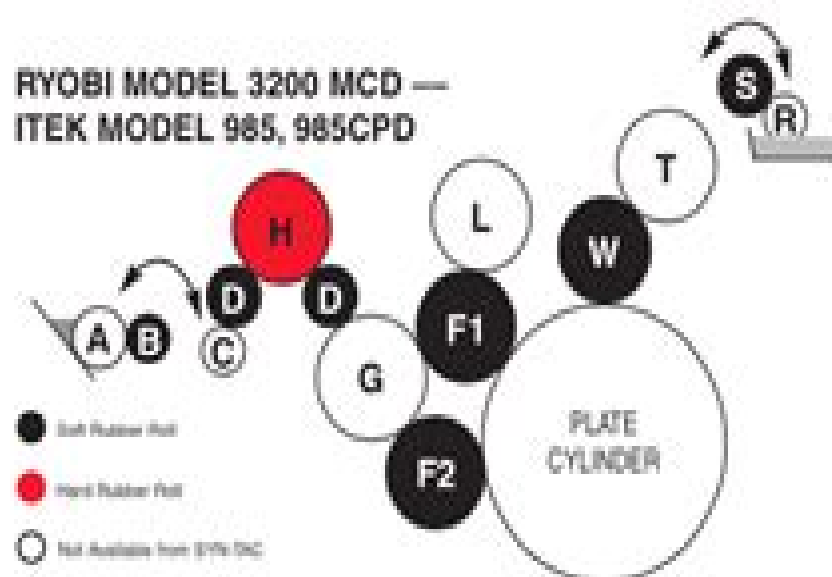


**RYOBI MODEL 3200 MCD —  
ITEK MODEL 985, 985CPD**



**RYOBI MODEL 3200 MCD — ITEK MODEL 985**

**INK SYSTEM ROLLERS**

|                 |    |                                |               |                                 |                                                                   |
|-----------------|----|--------------------------------|---------------|---------------------------------|-------------------------------------------------------------------|
| <b>321-K</b>    | •  | KIT (five soft rubber rollers) |               |                                 |                                                                   |
| <b>32R13</b>    | F1 | INK FORM (small)               | 5322-51-700-Z | 2 <sup>1</sup> / <sub>2</sub> " | 13 <sup>1</sup> / <sub>2</sub> " 16 <sup>1</sup> / <sub>2</sub> " |
| <b>32R14</b>    | F2 | INK FORM (large)               | 5322-51-810-Z | 2 <sup>1</sup> / <sub>2</sub> " | 13 <sup>1</sup> / <sub>2</sub> " 16 <sup>1</sup> / <sub>2</sub> " |
| <b>32R23</b>    | D  | INK DISTRIBUTOR                | 5322-51-510   | 1 <sup>1</sup> / <sub>2</sub> " | 13 <sup>1</sup> / <sub>2</sub> " 16 <sup>1</sup> / <sub>2</sub> " |
| <b>32R32</b>    | B  | INK DUCTOR (old style)         | 5322-51-140   | 1 <sup>1</sup> / <sub>2</sub> " | 13 <sup>1</sup> / <sub>2</sub> " 14 <sup>1</sup> / <sub>2</sub> " |
| <b>32R34</b>    | B  | INK DUCTOR (new style)         | 5340-51-140-Z | 1 <sup>1</sup> / <sub>2</sub> " | 13 <sup>1</sup> / <sub>2</sub> " —                                |
| <b>32R61</b>    | —  | UPPER FEED ROLLER              | 5310-36-330Z  | 1 <sup>1</sup> / <sub>2</sub> " | 9 <sup>1</sup> / <sub>2</sub> " 14 <sup>1</sup> / <sub>2</sub> "  |
| <b>32R825-B</b> | H  | TOP INK OSCILLATOR             | 5322-51-600   | 2 <sup>1</sup> / <sub>2</sub> " | 13 <sup>1</sup> / <sub>2</sub> " 16 <sup>1</sup> / <sub>2</sub> " |

**WATER SYSTEM ROLLERS**

|                 |   |                                                               |                |                                 |                                                                   |
|-----------------|---|---------------------------------------------------------------|----------------|---------------------------------|-------------------------------------------------------------------|
| <b>32R40</b>    | W | WATER FORM                                                    | 5322-53-350Z-1 | 2                               | 13 <sup>1</sup> / <sub>2</sub> " 16 <sup>1</sup> / <sub>2</sub> " |
| <b>32R41</b>    | W | 3M WATER FORM (3M sleeve #21019 not included)                 | —              | 2 <sup>1</sup> / <sub>2</sub> " | 13 <sup>1</sup> / <sub>2</sub> " 16 <sup>1</sup> / <sub>2</sub> " |
| <b>32R53</b>    | S | WATER DUCTOR                                                  | 5322-53-160-1  | 1 <sup>1</sup> / <sub>2</sub> " | 14 <sup>1</sup> / <sub>2</sub> " 16 <sup>1</sup> / <sub>2</sub> " |
| <b>32R54-NS</b> | S | WATER DUCTOR (new style)                                      | 5340-53-170Z-1 | 1 <sup>1</sup> / <sub>2</sub> " | 13 <sup>1</sup> / <sub>2</sub> " 15 <sup>1</sup> / <sub>2</sub> " |
| <b>32R49</b>    | — | WATER FOUNTAIN BOTTLE (plastic, quart size, with cap & valve) | —              | —                               | —                                                                 |

• The ink train soft rubber kit includes these rollers.

See page 77 for Townsend T-51 color head rolls.

See page 14 for Crestline water unit rolls.

# Itek 985 Service Manual

**Oshkosh Truck Corporation**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Oshkosh Truck Corporation text.

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