

SAF016 ENGINE REMOVAL/REFITTING

Removal (Engine 2140.410A/5)

See the vehicle over the jacking bar (SAF015).

1. Lift up the bonnet (1), unscrew the screws (2) and take it off. Remove the prop (3).

2. Disconnect the negative cable (4) and the positive cable (5) from the battery (6), and detach the from the engine bay.

3. Unhook the cables (7) from the battery spring (8) and take it off.

4. Disconnect the electrical connections (9) of the front headlamps.

5. Unscrew the nuts (10) and screws (11), then remove the front side member (14) with the light clusters.

6. Unscrew the screws (15, 12 and 14) and remove the front side girds (11 and 13).

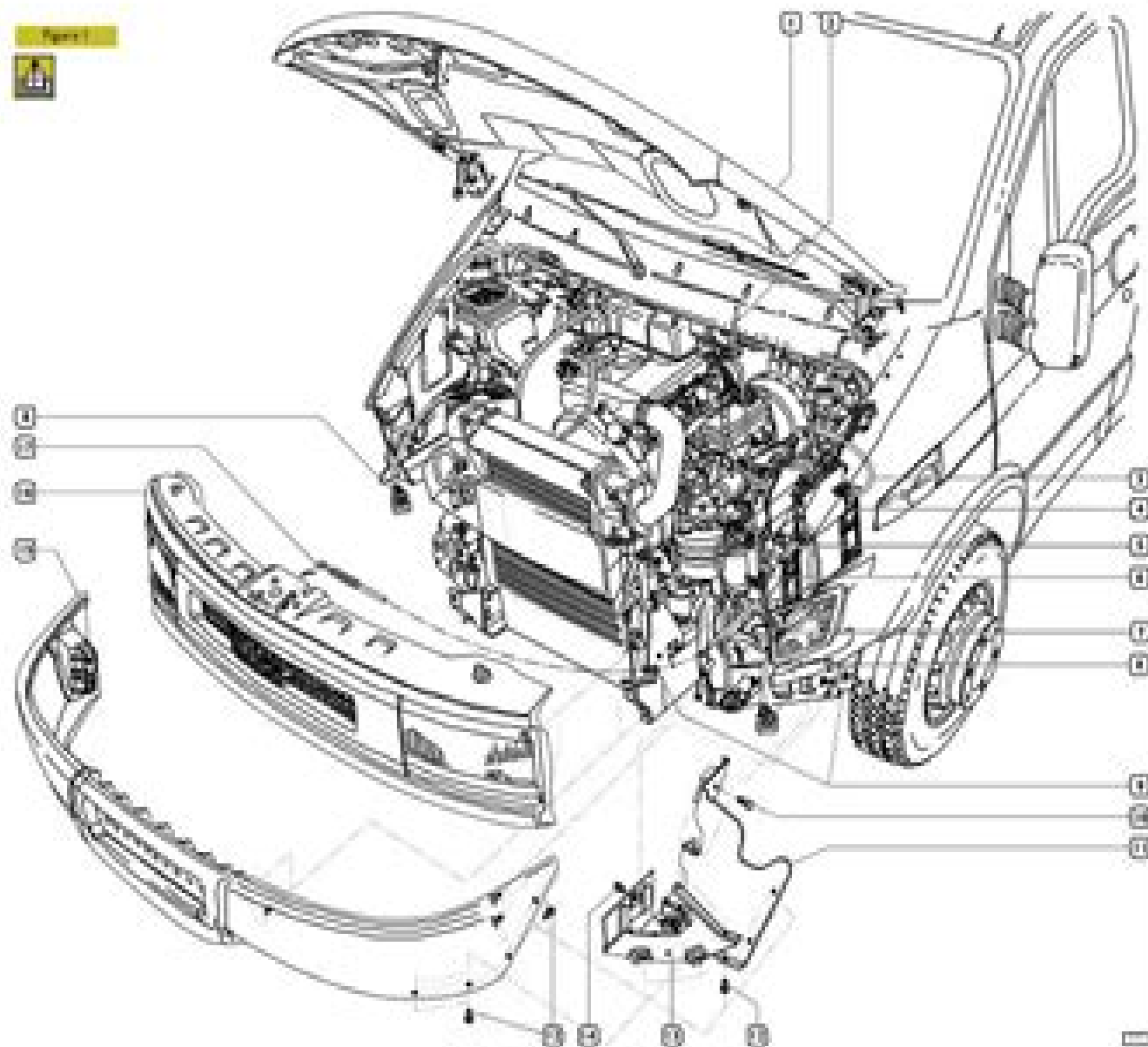
7. Unscrew the right nuts (16) and remove the bumper (17).

8. Underneath the vehicle (see Figure 16).

9. Unscrew the screws (18) and nuts (19), then remove the bottom side girds (11).

10. Unscrew the screws (20) and remove the central gird (12).

Figure 1



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1. Understanding the eBook Iveco Daily 2002 Repair Service Manual
 - The Rise of Digital Reading Iveco Daily 2002 Repair Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Iveco Daily 2002 Repair Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iveco Daily 2002 Repair Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iveco Daily 2002 Repair Service Manual

- Personalized Recommendations
- Iveco Daily 2002 Repair Service Manual User Reviews and Ratings
- Iveco Daily 2002 Repair Service Manual and Bestseller Lists
- 5. Accessing Iveco Daily 2002 Repair Service Manual Free and Paid eBooks
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 - Iveco Daily 2002 Repair Service Manual Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
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 - Iveco Daily 2002 Repair Service Manual Enhanced eBook Features
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 - Highlighting and Note-Taking Iveco Daily 2002 Repair Service Manual
 - Interactive Elements Iveco Daily 2002 Repair Service Manual
- 8. Staying Engaged with Iveco Daily 2002 Repair Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iveco Daily 2002 Repair Service Manual
- 9. Balancing eBooks and Physical Books Iveco Daily 2002 Repair Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iveco Daily 2002 Repair Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Iveco Daily 2002 Repair Service Manual
 - Setting Reading Goals Iveco Daily 2002 Repair Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iveco Daily 2002 Repair Service Manual

- Fact-Checking eBook Content of Iveco Daily 2002 Repair Service Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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